



Staatstoezicht op de Mijnen  
*Ministerie van Economische Zaken  
en Klimaat*

# KEM-17: Over- pressured caverns and leakage mechanisms

Gerco Hoedeman

Senior Inspector – State  
Supervision of Mines



# KEM-17 - Two questions

1. What leakage mechanism is dominant when a salt cavern is closed?

Permeation, hydraulic fracturing, localized leakage path?

What happens when the brine pressure reaches the minimum principal stress?

2. How certain or uncertain can you be?





# KEM-17 Team

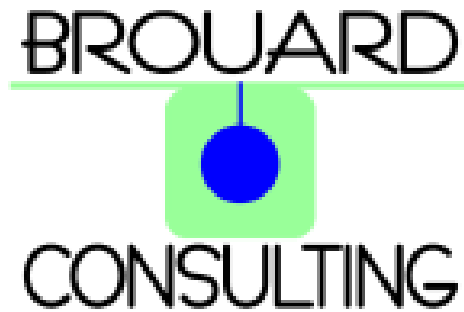
## Micro-scale



Microstructure  
and Pores

Prof. Dr. Janos L. Urai  
Dr. Joyce Schmatz  
Dr. Job Klaver

## Cavern-scale



Dr. Benoit Brouard  
Prof. Dr Pierre Bérest

## Salt dome-scale



Dr. Tobias Baumann  
Prof. Dr. Boris Kaus  
Dr. Anton Popov

## Conclusions and Recommendations



## KEM-17 - Two conclusions

1. With the current knowledge it can not be predicted with certainty if a deep cavern will leak via slow permeation, a localized leakage path or hydraulic fracture.
2. Knowledge of micro-, cavern- and salt dome-scale is not integrated enough. Processes on all three levels influence the leakage mechanism.





## KEM-17 - Two recommendations

1. Integrate knowledge of micro-, cavern- and salt dome-scale.
2. Improve knowledge in areas with uncertainty.  
Mainly the upscaling of micro-scale behavior to cavern- and dome-scale.





# Three thoughts about caverns



#full-life-cycle  
#energy-transition



#all-realistic-scenarios  
#salt-heterogeneity  
#leakage-mechanisms  
#anisotropic-stress

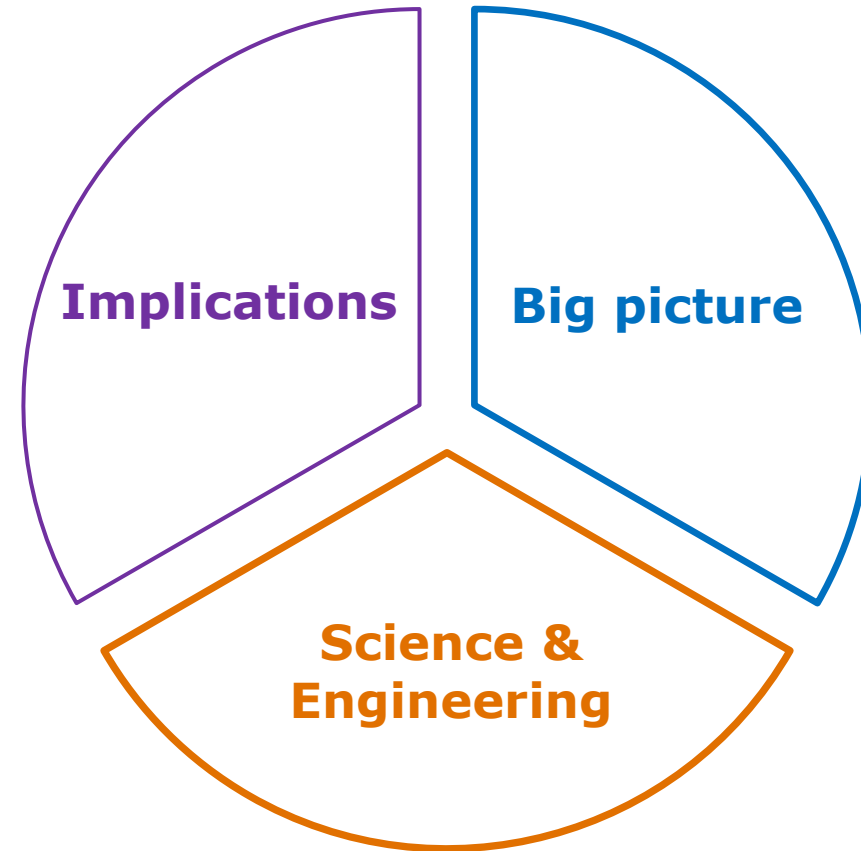


#cavern-interaction  
#jungle-in-the-underground



# Content

- › State Supervision of Mines
- › Salt mining in NL
- › Why KEM-17?
- › KEM-17 results
  - Micro-scale
  - Cavern-scale
  - Salt dome-scale
  - Conclusions
- › KEM-17 implications
- › Final thoughts





# Staatstoezicht op de Mijnen

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. KEM-17 implications
6. Final thoughts





[Abonneren op het laatste nieuws](#)



#### › Toelichting bij de bevingen in Groningen van 4 oktober 2021

Gisteren waren er drie bevingen in het Groningen-gasveld. Om 4:59 schrokken tientallen bewoners bij Zeerijp wakker van een beving ...

Nieuwsbericht | 05-10-2021 | 13:00

#### › Geothermie moet en kan veilig

Vandaag verschijnt de Evaluatie Aanbevelingen Staat van de Sector Geothermie. Staatstoezicht op de Mijnen (SodM) evalueerde de ...

Nieuwsbericht | 30-09-2021 | 04:30

#### › SodM onderstreept noodzaak om de versterking van Groningen in 2028 af te ronden

Terugkijkend naar het afgelopen jaar constateert het Staatstoezicht op de Mijnen (SodM) dat er resultaten geboekt worden en dat ...

Nieuwsbericht | 12-07-2021 | 14:30

#### › Injectie van productiewater door NAM in Twente onder verscherpt toezicht

Het Staatstoezicht op de Mijnen (SodM) heeft het onderzoek van de NAM naar de scheur in de buitenbuis van een injectieput in ...

Nieuwsbericht | 28-06-2021 | 14:00

#### › Advies SodM over gaswinning 2021-2022: Zet de gasopslagen optimaal in om zo min mogelijk te winnen uit het Groningen-gasveld

Zet de gasopslagen Grijpskerk en Norg optimaal in om zo min mogelijk te winnen uit het Groningen-gasveld. Dat staat in het advies ...

Nieuwsbericht | 25-06-2021 | 16:00

#### › Veilig gebruik van de ondergrond, ook voor de lange termijn

De energietransitie onderstreept de strategische waarde van de ondergrond. Als bron van energie, zoals bij geothermie, of als ...

Nieuwsbericht | 15-06-2021 | 10:39

#### › NAM-locatie Ameland tijdelijk stilgelegd wegens onveilige werksituatie

Nieuwsbericht | 15-06-2021 | 10:39

## SodM Regulator:

### Sector

- › Production oil, gas and salt
- › Geothermal energy
- › Gas transportation network
- › Underground storage
- › Wind energy offshore

### Where?

- › Onshore and offshore
- › Above ground, shallow subsurface and deep underground



# Toezicht en handhaven

- > Independent supervisor on compliance to the laws and rules for mining and energy production.
- > Inspections on safety and environment from a technical and social perspective.
- > Goal is positively improving behavior of operators. If necessary SodM can enforce compliance.



# Handhaven

- > Warning
- > Last onder dwangsom
- > Shut-down installation
- > Advice minister to withdraw license
- > Administrative fine
- > Criminal investigation by prosecutor 'Openbaar Ministerie'



# Advise minister EZK

- > SodM has the assignment to advise the minister when asked or when SodM deemes it necessary.
- > Asked: Assess competency of operator and risks in operational plans.
- > When deemed necessary: new insights in risks, suggestions to change policy/law.
- > Minister in the final authority who takes the decision.



# Scientific research

Coordinate research:

- › SodM pays for specific research at institutes like TNO, KNMI, CBS, RIVM, etc...
- › The 'Kennisprogramma Effecten Mijnbouw (KEM)' is a cooperation with the ministry EZK.
- › KEM-17 in this presentation is one of those projects.



# Salt mining in the Netherlands

- › State Supervision of Mines
- › Salt mining in NL
- › Why KEM-17?
- › KEM-17 results
- › KEM-17 implications
- › Final thoughts



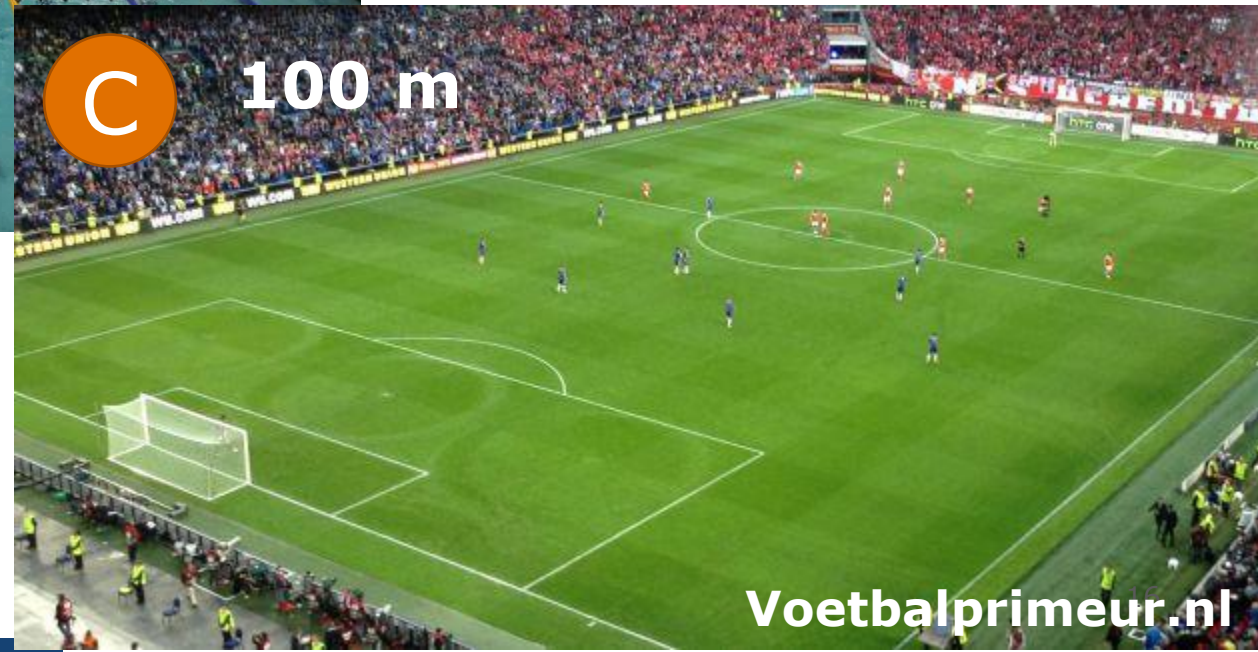
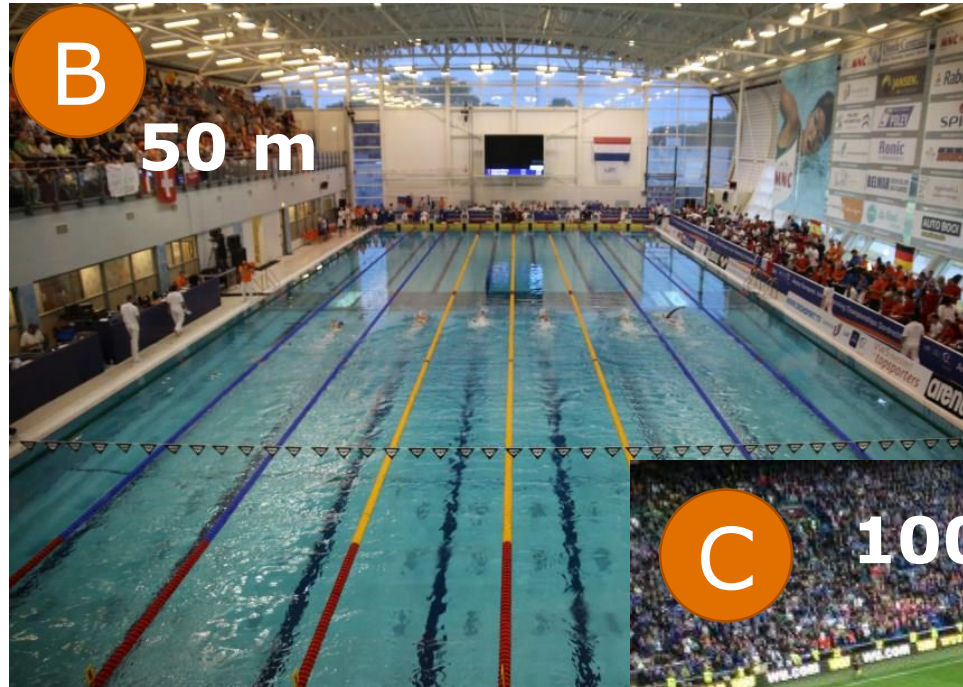
# Q1: Salt mining Netherlands?







## Q2: How small are the smallest caverns?







## Q3: How large are the biggest caverns?



Euromast (185 m)



Eiffeltoren (324 m)



Burj Khalifa (829 m)



Q4: What is the price of a kilo salt?



# Halite - NaCl



Alternative Silvite (KCl)



Minder dan € 1 /kilo



€ 10 /kilo



€ 70+ /kilo



€ 5 /kilo



€ 80-95 /kilo



€0,20 /kilo





# Magnesium salts

Bischofite:  $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$   
Carnallite:  $\text{KMgCl}_3 \cdot 6\text{H}_2\text{O}$



€10 /kilo



Zechsal kuurpakket,

€16 /kilo

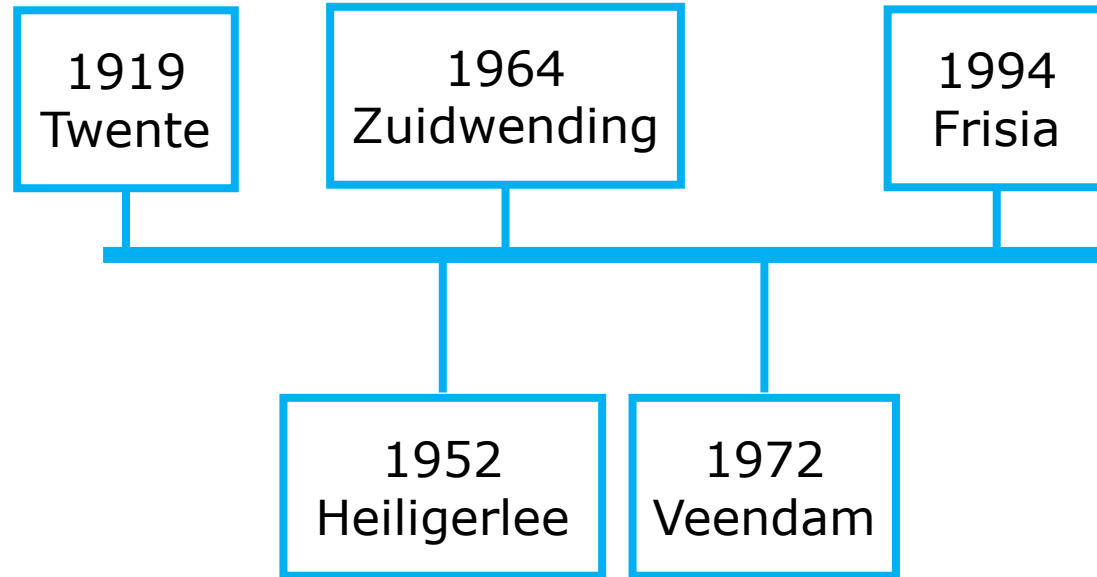


Minder dan €1 /kilo

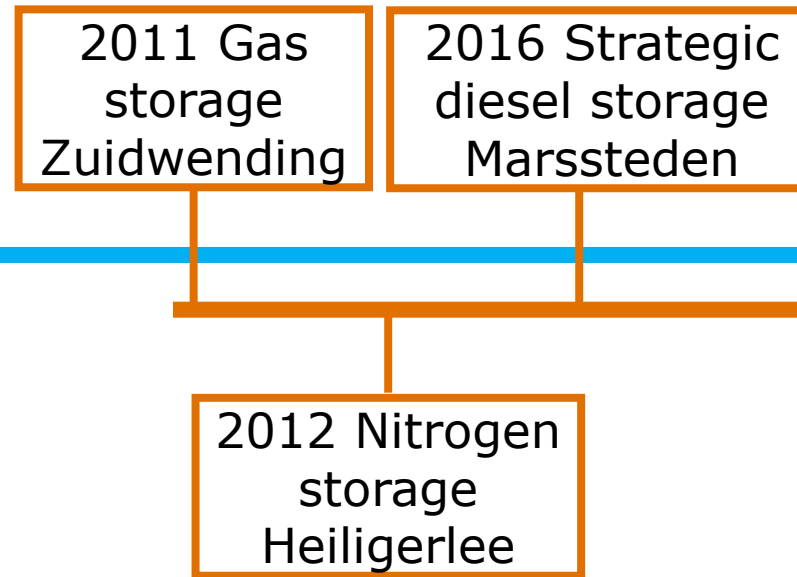


# Caverns in the Netherlands

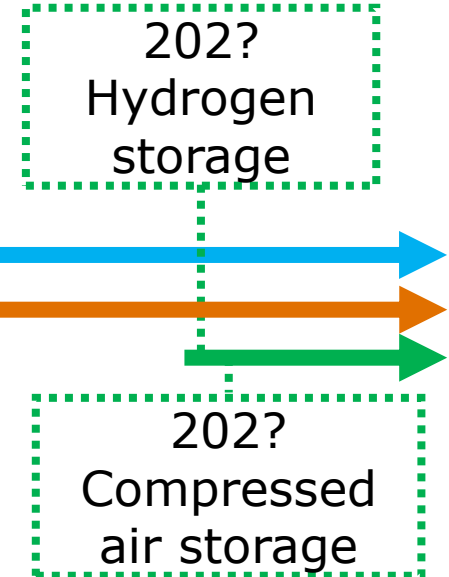
## Start solution mining



## Start storage caverns

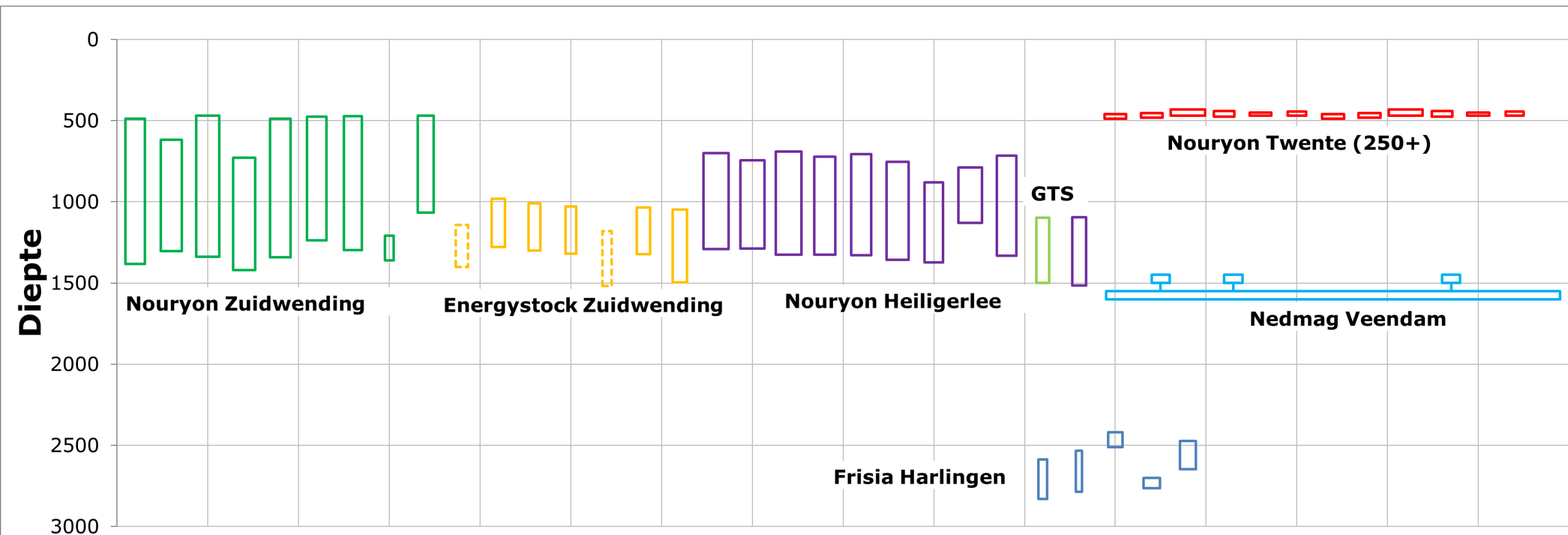


## Energy transition?





# Salt caverns in the Netherlands





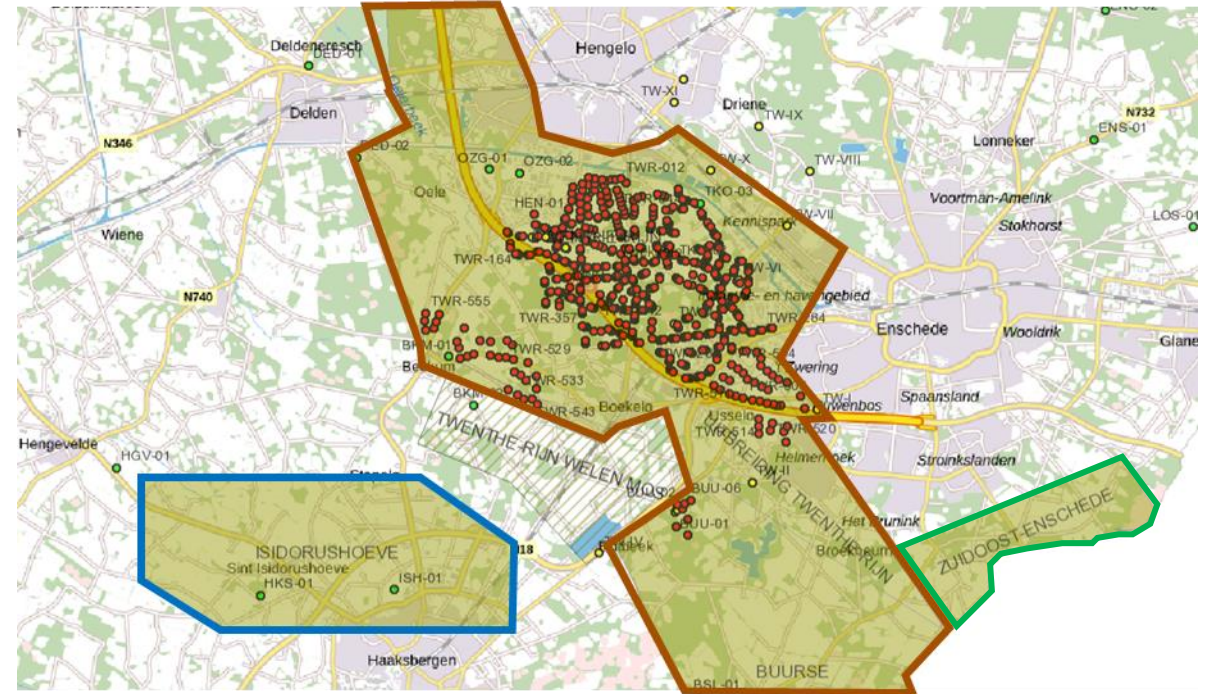
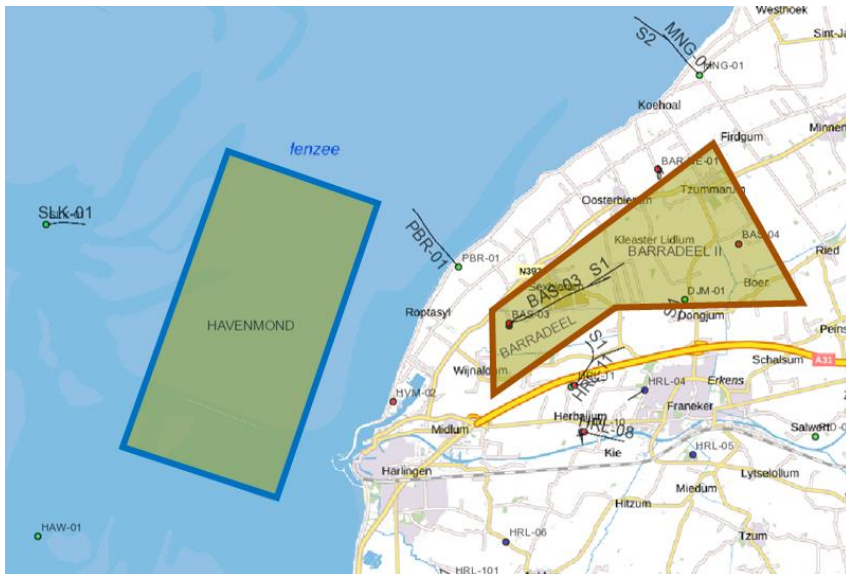
# Why KEM-17 Research?

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. KEM-17 implications
6. Final thoughts



# Solution mining – Legal requirements

- Operators need:
  - A concession ('winningsvergunning')
    - ❑ Show they are a capable operator
    - ❑ Area containing the salt







# Solution mining – Legal requirements

- Operators need:
  - Mining plan ('winningsplan')
    - ❑ The way salt is mined
    - ❑ The risks: instability, seismicity, subsidence
    - ❑ How risks are taken away/minimized
    - ❑ The way caverns are abandonned

## **Mijnbouwbesluit, article 25, 1f**

"... a description of the way caverns are abandonned after the end of production."

"...een beschrijving van de wijze waarop de holruimte na beëindiging van de winning buiten gebruik wordt gesteld."



# Cavern closure – Leakage mechanism

- Long-standing controversy in salt-solution mining community:
- What happens to a brine pressure in a cavern reaches local minimum principal?
  - Permeation/percolation
  - Preferential leakage path
  - Hydraulic fracturing

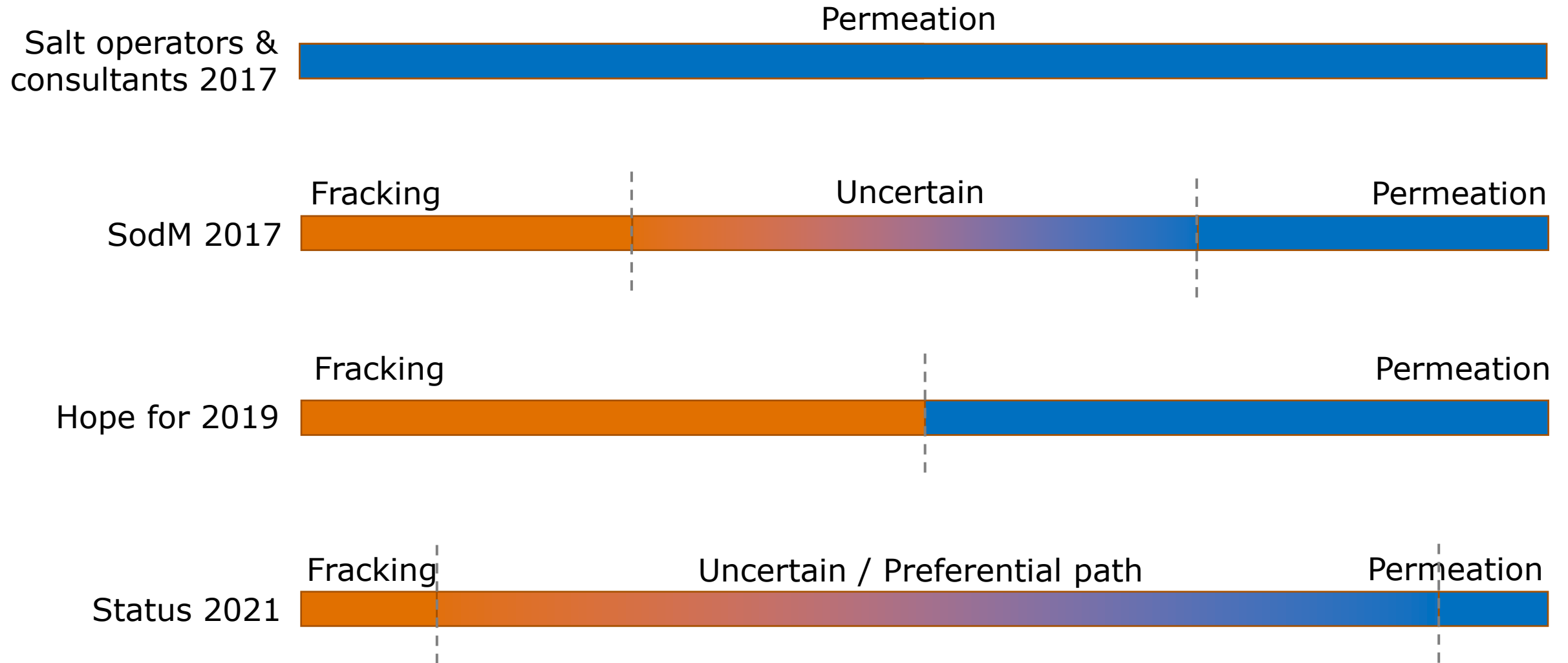


*"Will it fizz or will it bang?"*

Braniac, Discovery Channel

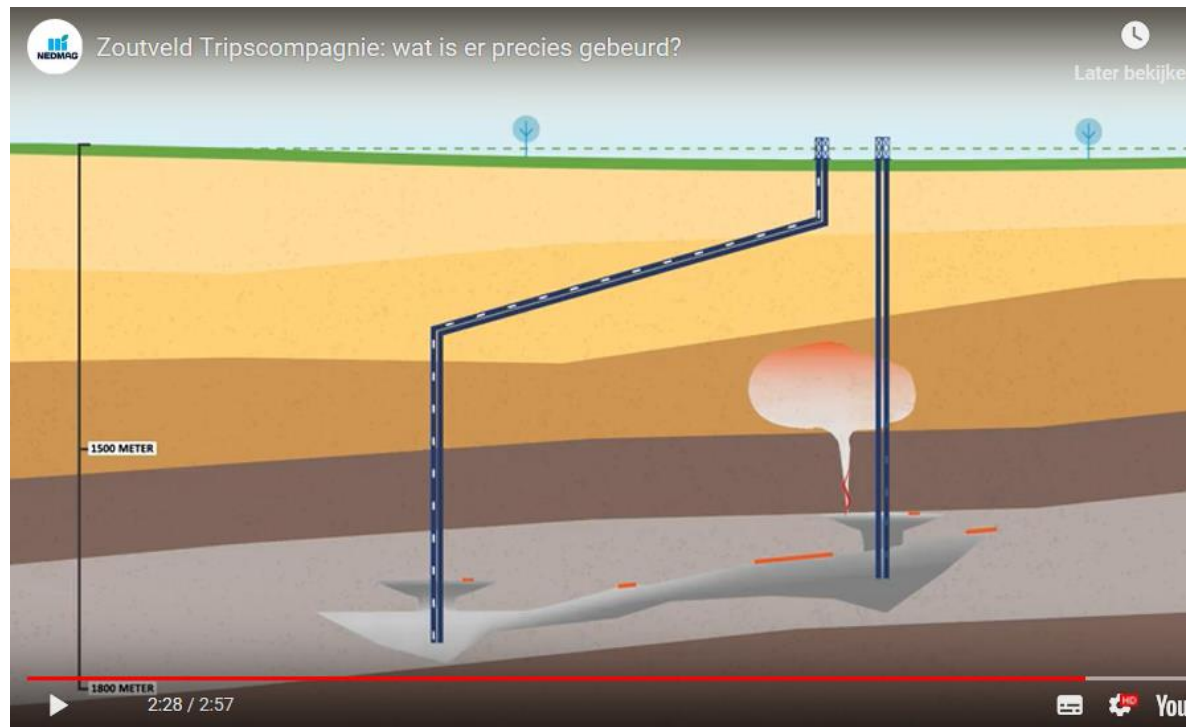


# Cavern closure – Leakage mechanism





# Reality catches up - Nedmag



April 2018: outflow  $\sim 100.000 \text{ m}^3$  in  $\sim 2$  days  
Most likely frack from cavern to overburden

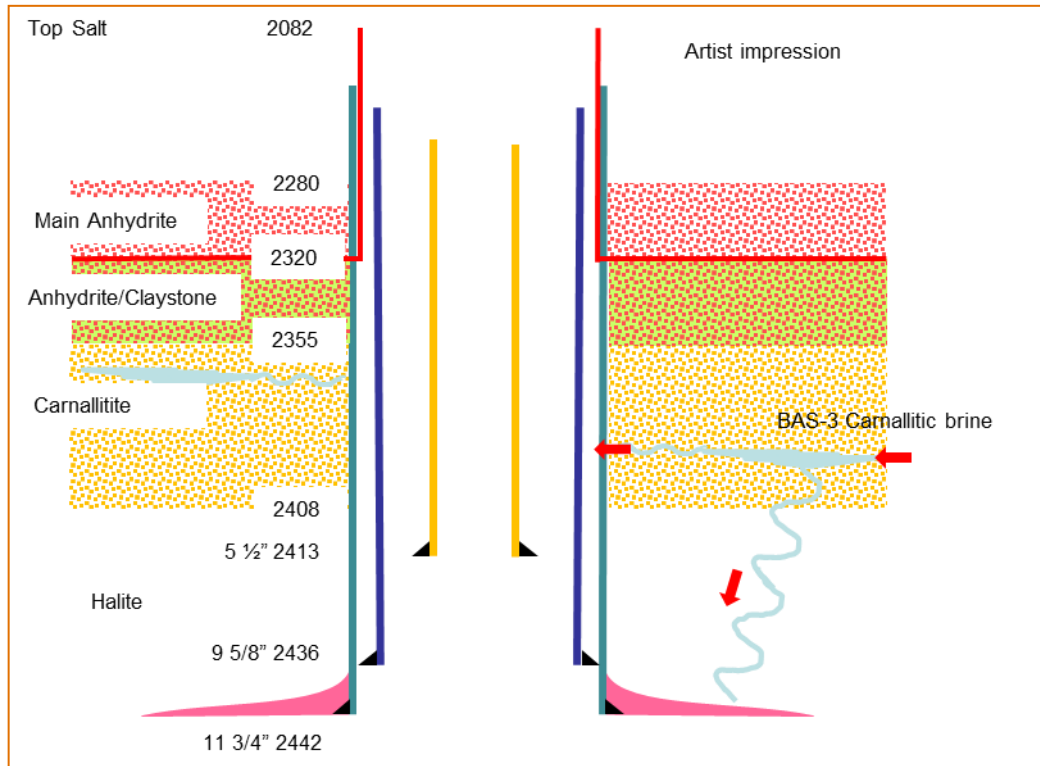
## Lek op 1800 meter in ondergrond bij Tripscompagnie; een forse klap voor Nedmag

PLUS 25 april • 25 april • Pieter Broesder • Groningen



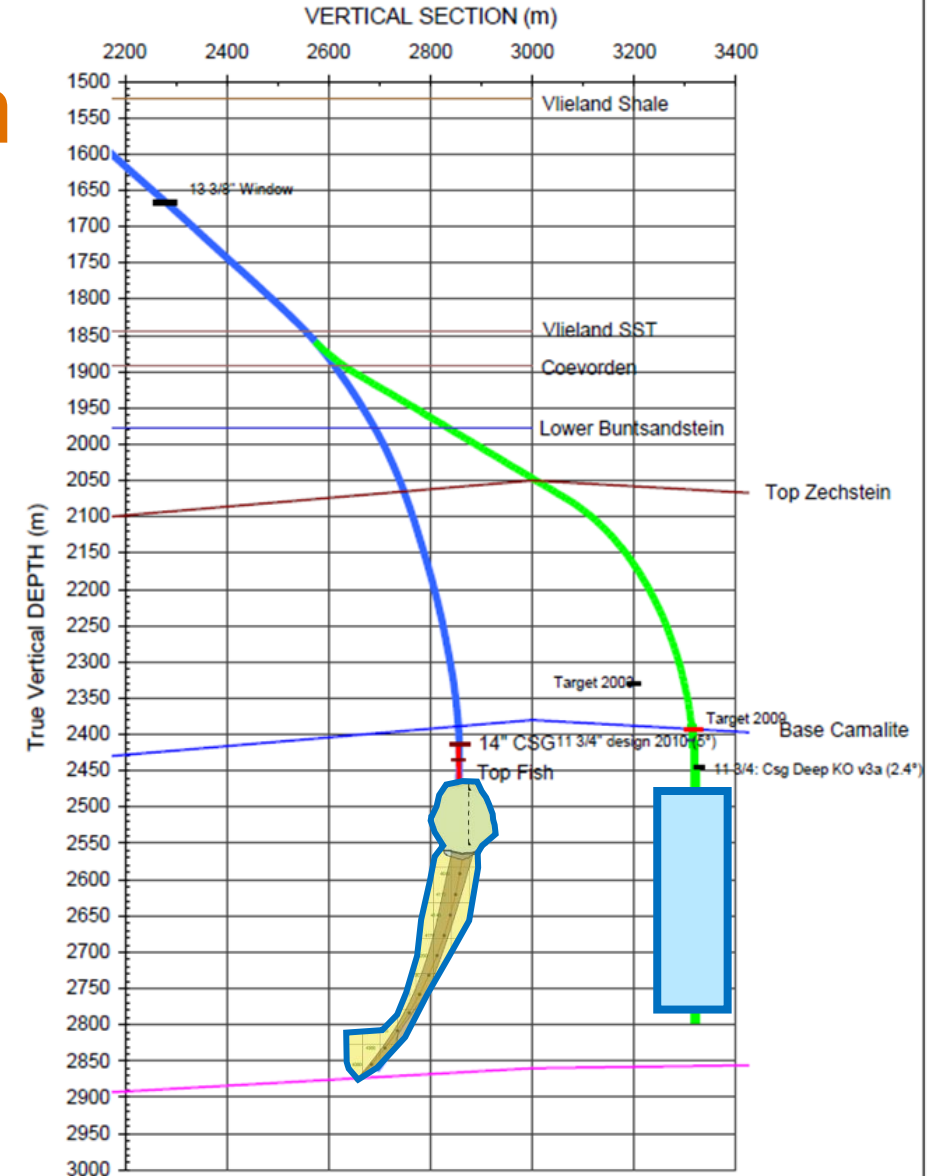


# Reality catches up - Frisia



2018-2019: pulsing inflow from 1 to 100 m<sup>3</sup>.  
Brine migration through carnallite and halite

## FRISIA BAS-3





# KEM-17 Micro-scale

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. KEM-17 implications
6. Final thoughts



# KEM-17 Micro-scale

## > Questions

- What are the initial mechanical properties of the salt?
- How do mechanical and flow properties evolve during cavern life time?
- How does the stress field evolve over time?
- What is the role of heterogeneity/impurities?



Report, Project KEM-17

## Over-pressured salt solution mining caverns and leakage mechanisms

Phase 1: micro-scale processes

Supervised by:  
Gerco Hoedeman, State Supervision of Mines  
Ministry of Economic Affairs and Climate, The Netherlands

Authors:  
Prof. Dr. Janos L. Urai, Dr. Joyce Schmatz, Dr. Jop Klaver

MaP – Microstructure and Pores GmbH  
Lochnerstrasse 4-20  
52064 Aachen, Germany  
+49 241 8098445  
m-a-p.expert

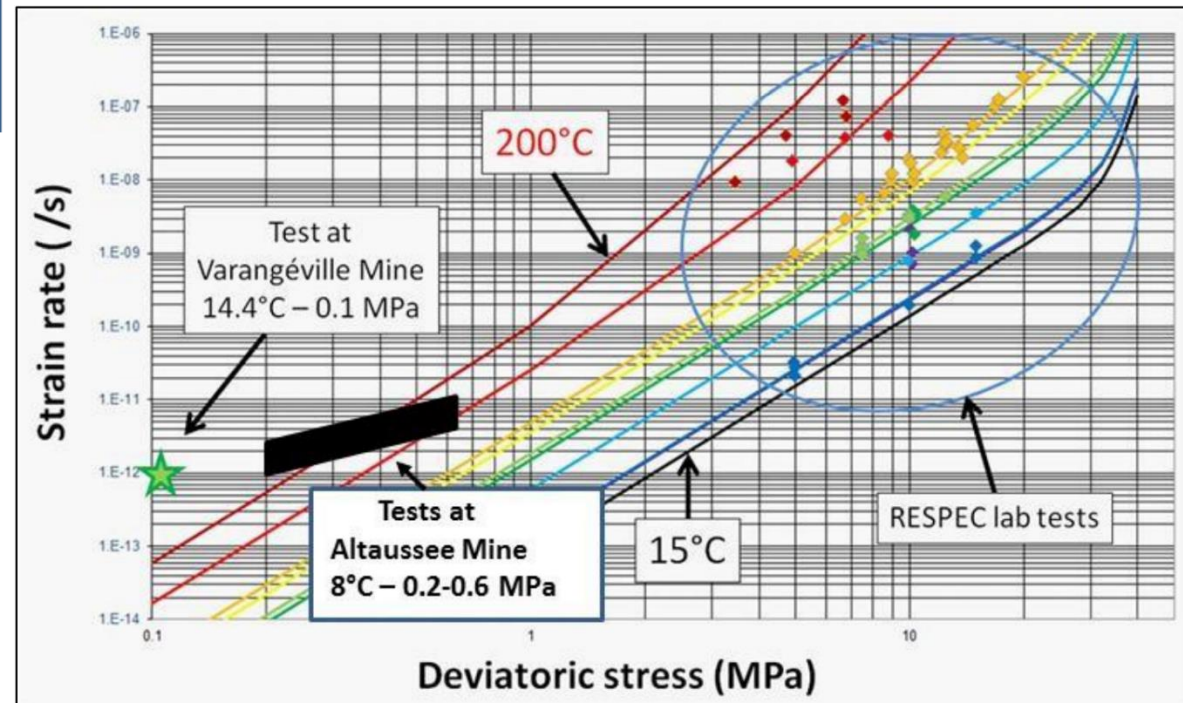
Structural Geology, Tectonics and Geomechanics  
RWTH Aachen University, Lochnerstrasse 4-20  
D-52056 Aachen, Germany  
T: +49 241 809 5723  
e-mail: [j.urai@ged.rwth-aachen.de](mailto:j.urai@ged.rwth-aachen.de)  
[www.ged.rwth-aachen.de](http://www.ged.rwth-aachen.de)





# Micro-scale – Creep rate

- Micro-physical understanding required
  - Extrapolation of strain rates to much lower than laboratory.
  - Contribution of deformation mechanisms:
    - Dislocation creep
    - Pressure solution creep
    - Microcracking, dilatancy, permeability increase
  - Microstructure evolution is reasonably understood, but not integrated with large scale cavern behavior



$$\dot{\varepsilon} = A(\Delta\sigma)^n = A_0 \exp\left(-\frac{Q}{RT}\right)(\sigma_1 - \sigma_3)^n$$

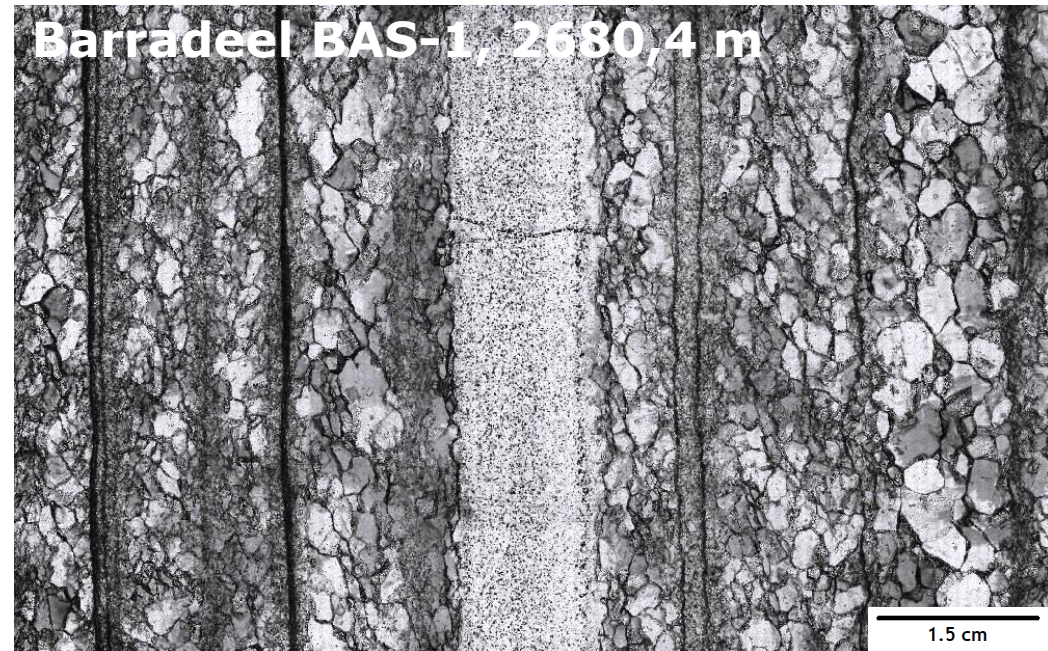
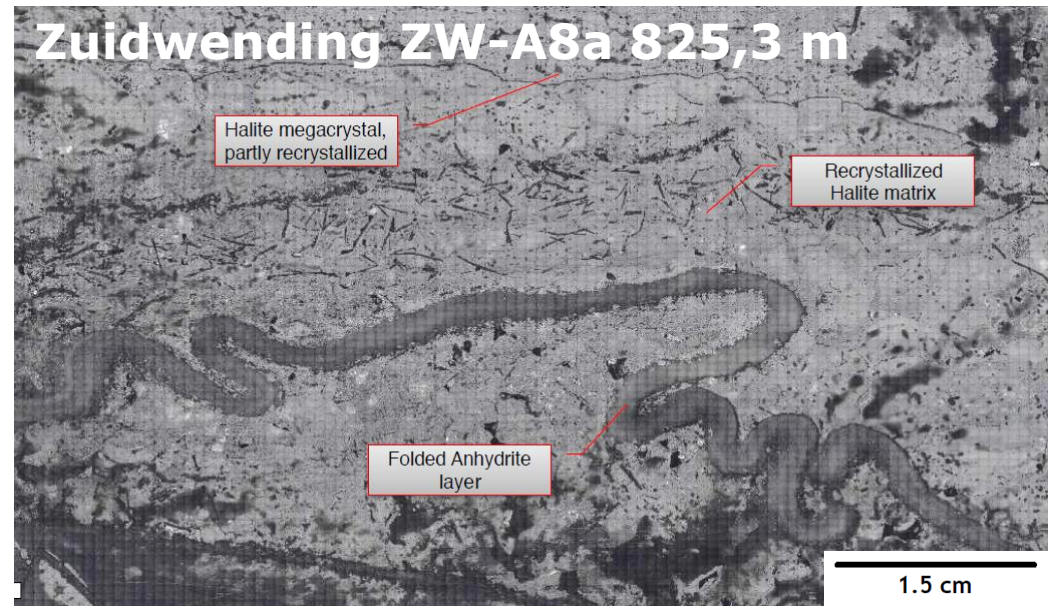
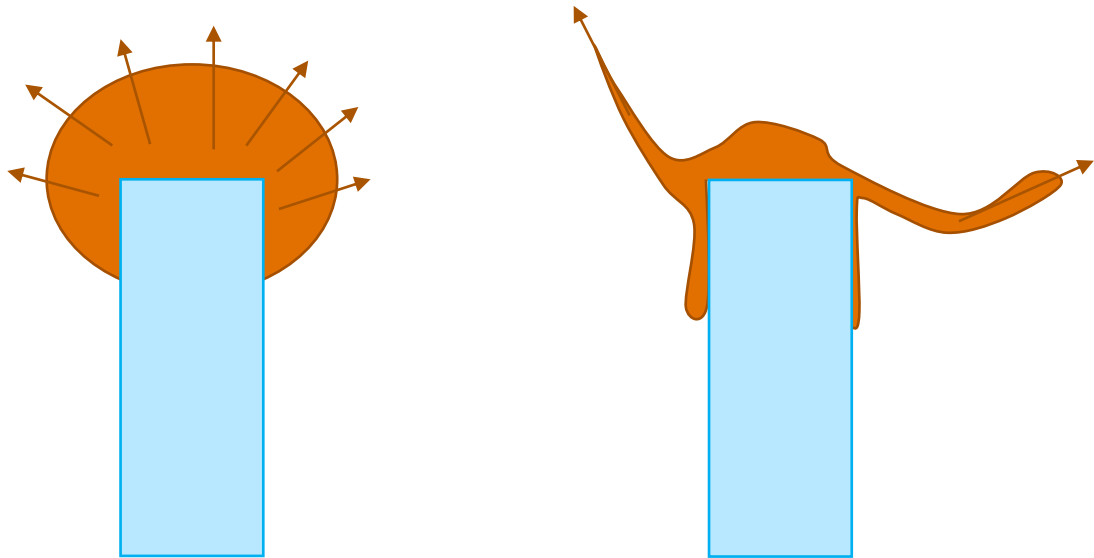
$$\dot{\varepsilon} = B(\Delta\sigma^1) = B_0 \exp\left(-\frac{Q}{RT}\right)\left(\frac{(\sigma_1 - \sigma_3)^1}{TD^m}\right)$$





# Micro-scale – Permeation

- Challenge permeation
  - Dependent on microstructure and impurities.
  - Permeation may be strongly heterogeneous and localized.





## Micro-scale – Summary

1. A homogeneous permeation zone is not the most obvious leakage mechanism.
2. A localized leakage path seems more realistic based on differences in grain size and heterogeneity in composition.
3. Micro-physical understanding is required to upscale creep and flow properties to cavern and dome-scale.



# KEM-17 Cavern-scale

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. KEM-17 implications
6. Final thoughts



# KEM-17 Cavern-scale

## > Questions

- How quickly does the pressure build up after closure?
  - Salt creep
  - Thermal expansion brine
- Can permeation keep up with pressure build up?
- What is the minimum principle stress?



101 rue du Temple  
75003 Paris – France  
Tél. : +33 / (0)6 09 04 37 33  
<http://www.Brouard-Consulting.com>  
[Contact@Brouard-Consulting.com](mailto:Contact@Brouard-Consulting.com)

**Over-pressured caverns  
and leakage mechanisms**

—

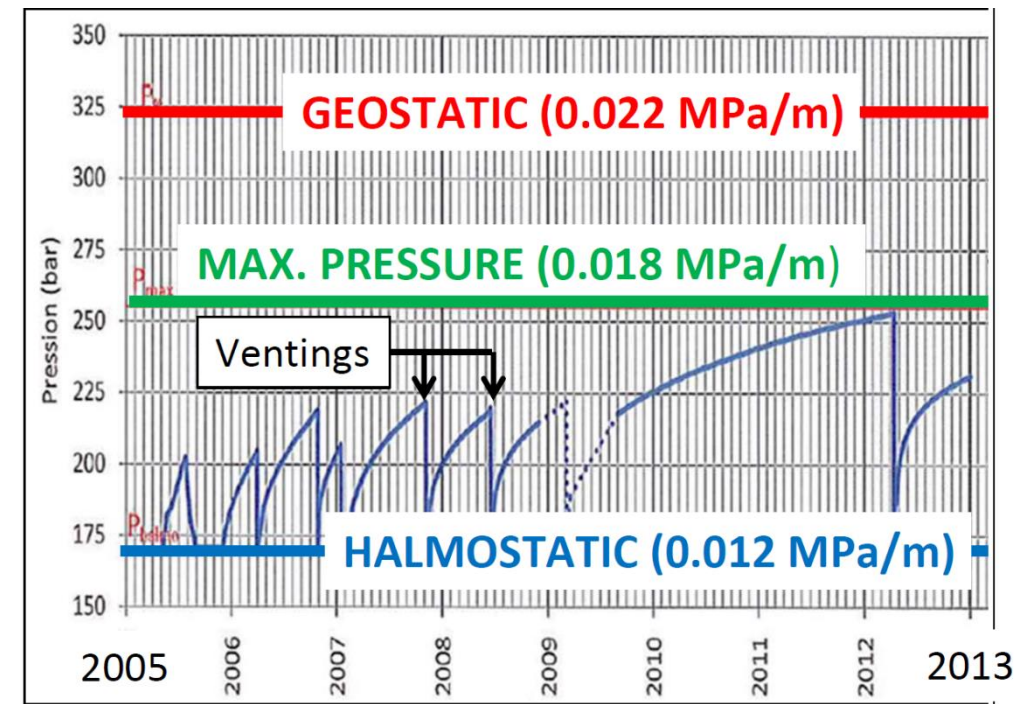
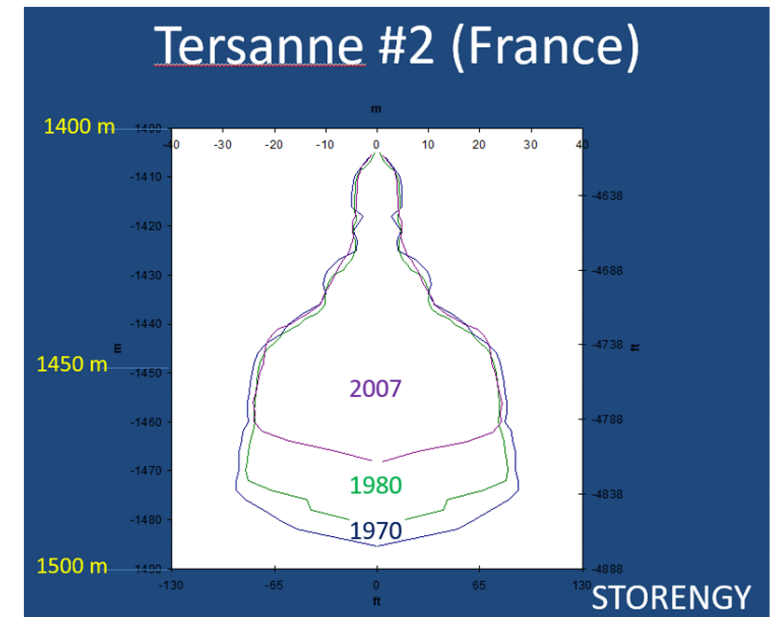
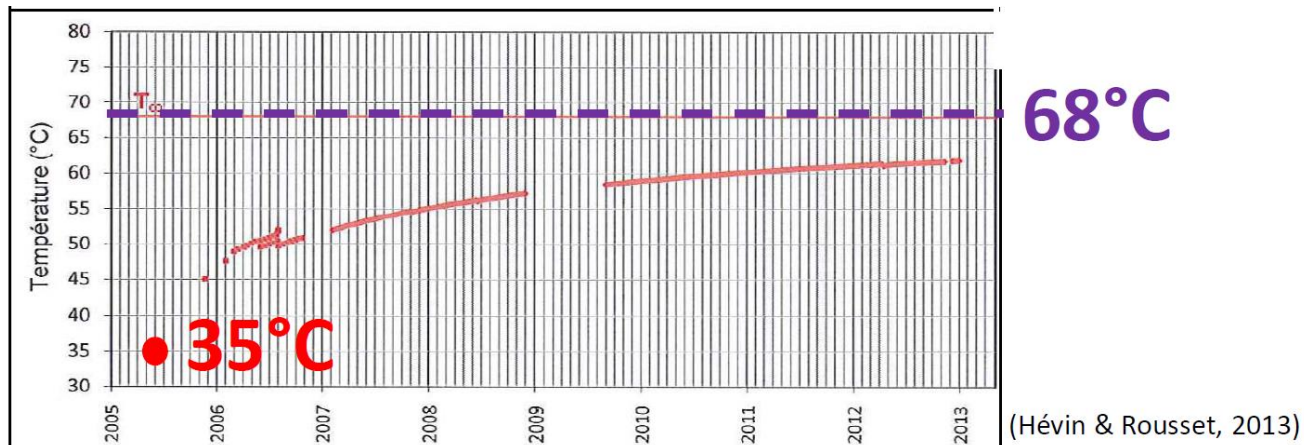
**Phase 2: Cavern scale**





# Why does pressure increase?

- Reason 1: Brine warming
  - Large influence 1 MPa per 1 °C!
  - In large cavernes it takes long time (low area vs volume)
  - Long waiting period is needed.





# Why does pressure increase?

- Reason 1: Brine warming
  - Characteristic time for equilibrating 75% of temperature gap.
  - Cavern X:
    - H= 700 m, D= 100 m
    - Time = 40 years
  - Cavern Y:
    - H= 30 m, D= 100m
    - Time = 7 years

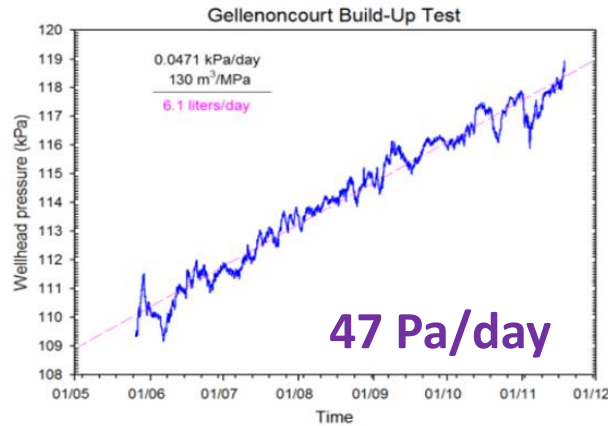
$$t_c \approx a \cdot \left[ \frac{V_c (m^3)}{100,000} \right]^{2/3} \times \exp \left[ -\frac{1}{2} \left( \frac{\ln(A/A_o)}{b} \right)^2 \right]$$

$a = 4.67$ ,  $b = 1.97$ , and  $A_o = 0.91$ . A=Height / Diameter

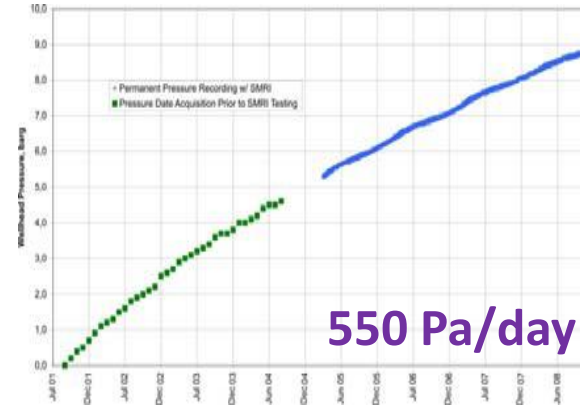
# Pressure build-up rates



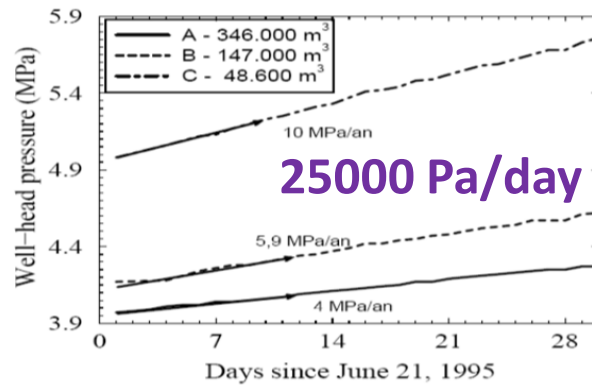
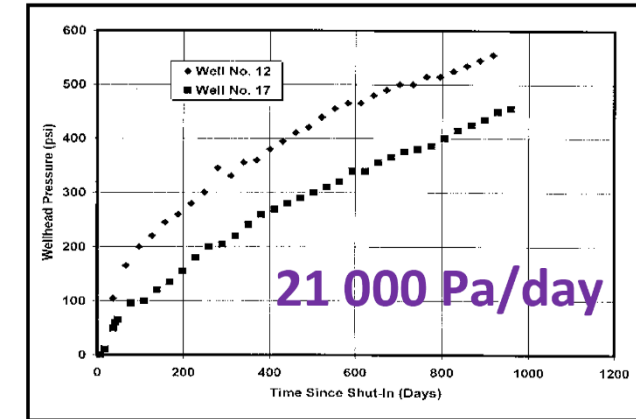
Gellenoncourt  
300 m



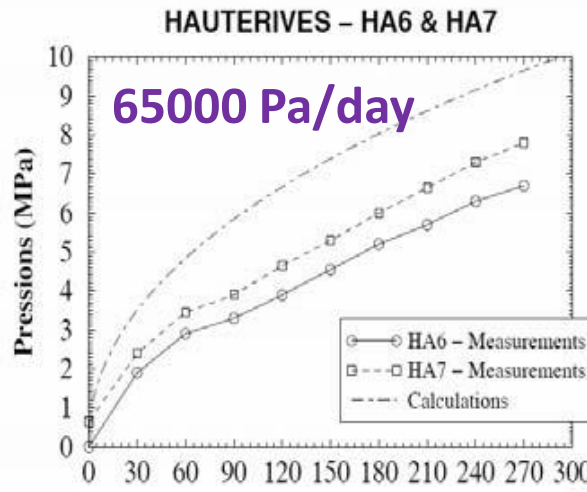
Stassfurt  
600 m



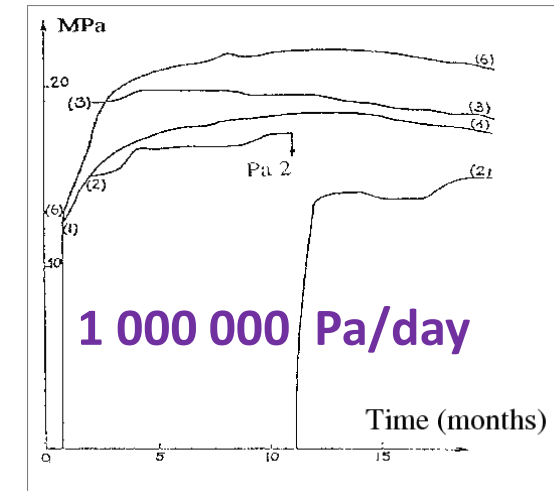
Mont Belvieu  
600 m



Etrez  
1350 m



Hauterives  
1500 m

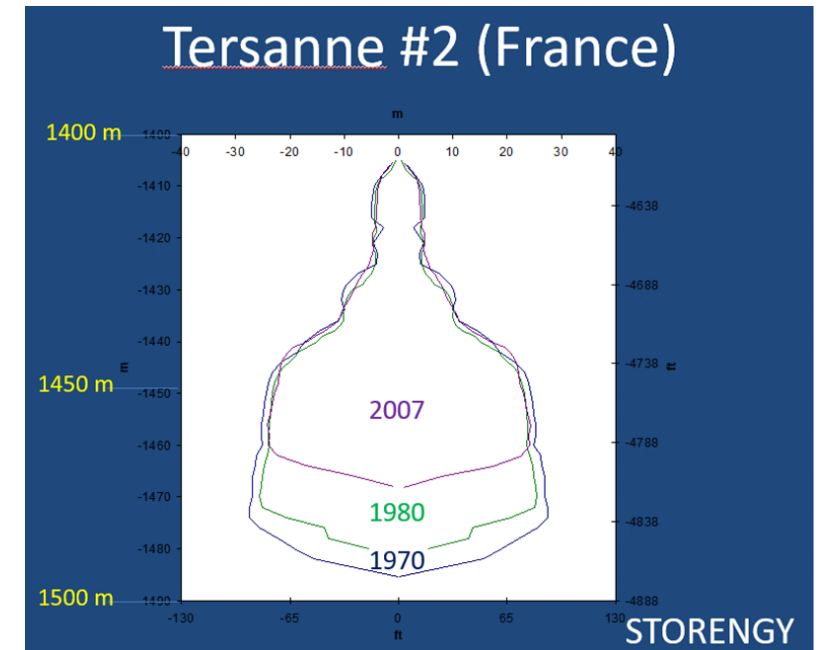


Vauvert  
2000 m



# Why does pressure increase?

- Reason 2: Cavern creep closure
  - Salt is a viscous liquid
  - Cavern shrinks when brine pressure is smaller than stress in salt
  - Closure rate is highly non-linear dependent on pressure difference



$$\dot{\varepsilon} = A(\Delta\sigma)^n = A_0 \exp\left(-\frac{Q}{RT}\right)(\sigma_1 - \sigma_3)^n$$

dislocation creep

$$\dot{\varepsilon} = B(\Delta\sigma^1) = B_0 \exp\left(-\frac{Q}{RT}\right)\left(\frac{(\sigma_1 - \sigma_3)^1}{TD^m}\right)$$

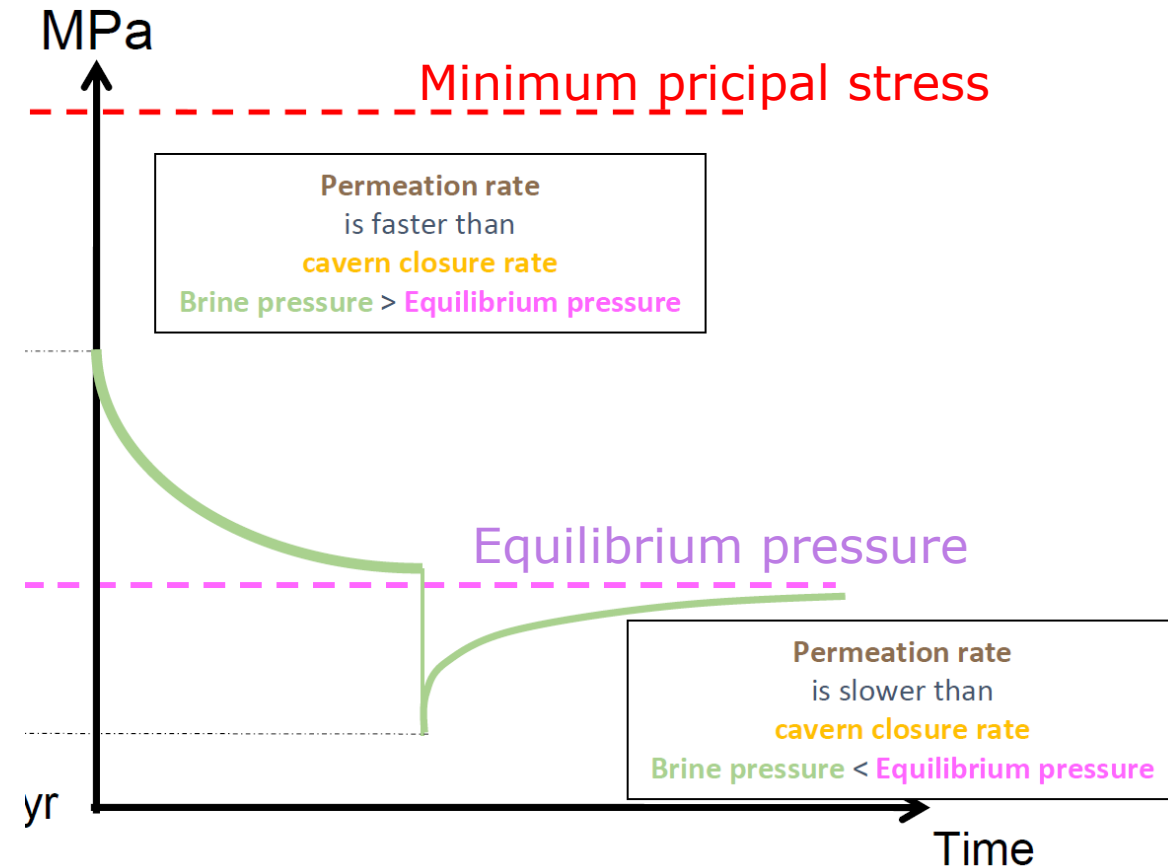
pressure solution creep





# Shallow cavern abandonment concept

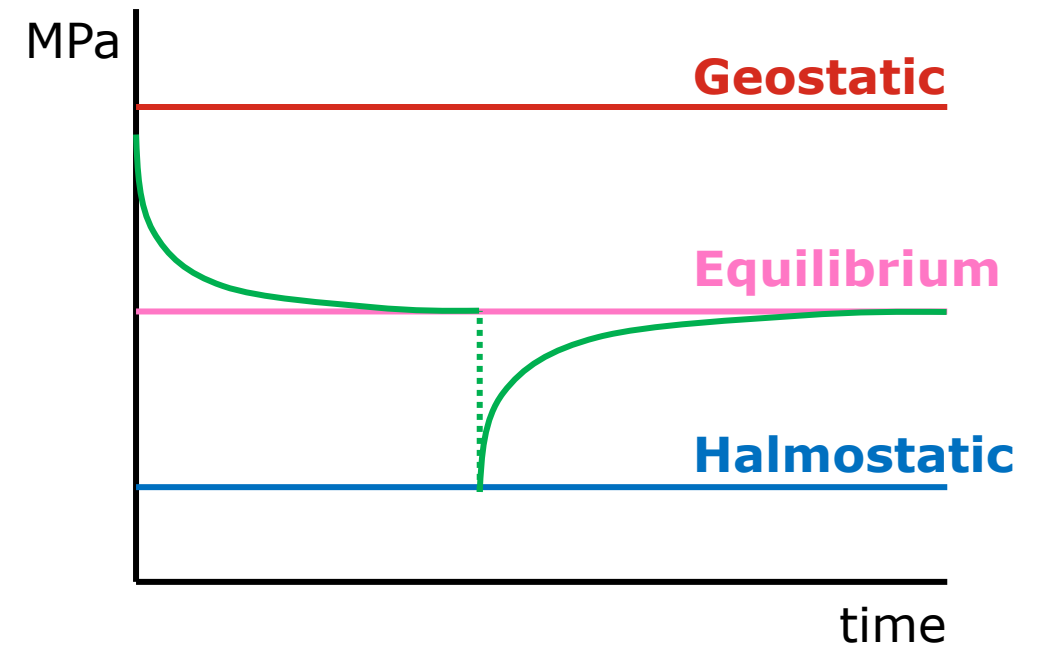
- > P-decrease: Brine permeation
  - Tests in small, shallow cavern show an equilibrium pressure.
- > Equilibrium pressure
  - $T_{\text{brine}} \approx T_{\text{salt}}$
  - Rate creep closure = Rate permeation
  - Equilibrium pressure smaller than critical minimum principal stress





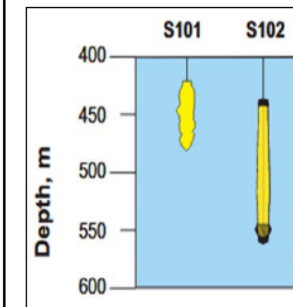
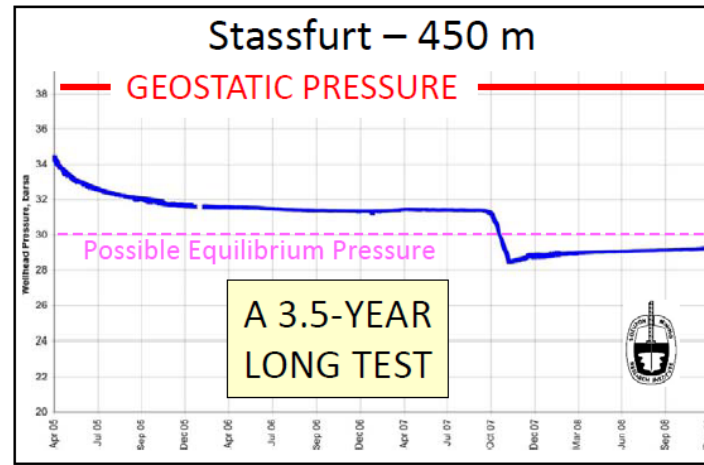
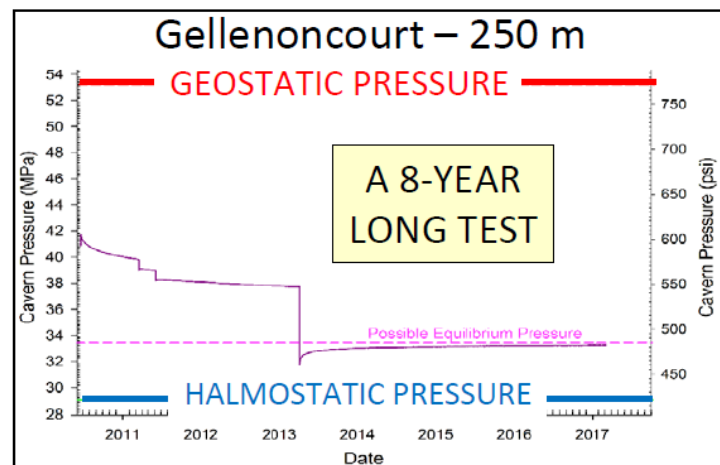
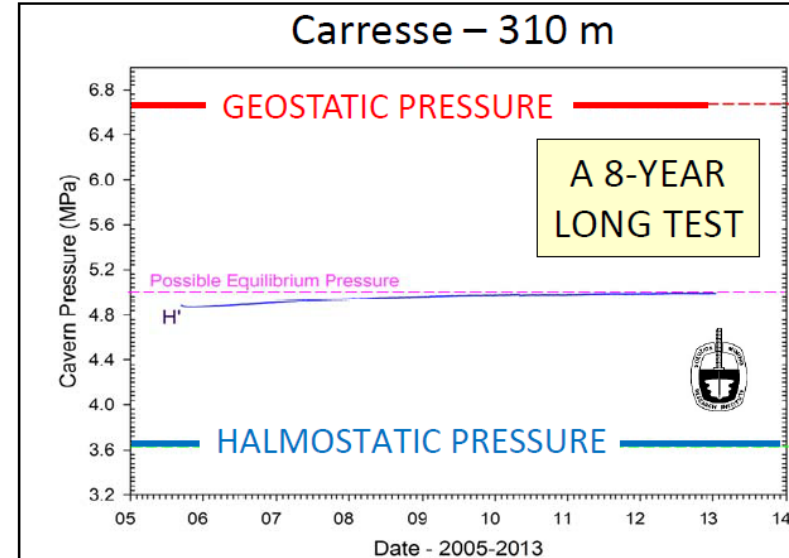
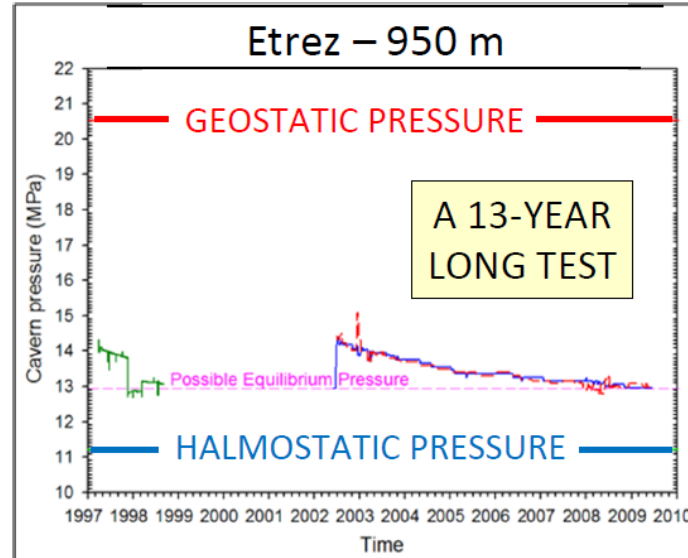
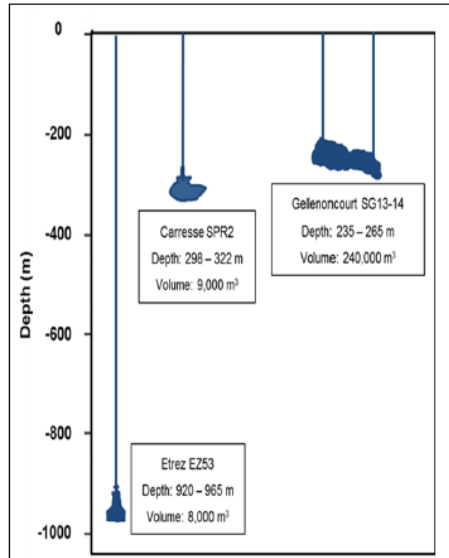
# Shallow cavern abandonment concept

- > P-decrease: Brine permeation
  - Tests in small, shallow cavern show an equilibrium pressure.
- > Equilibrium pressure
  - $T_{\text{brine}} \approx T_{\text{salt}}$
  - Rate creep closure = Rate permeation
  - Equilibrium pressure smaller than critical minimum principal stress





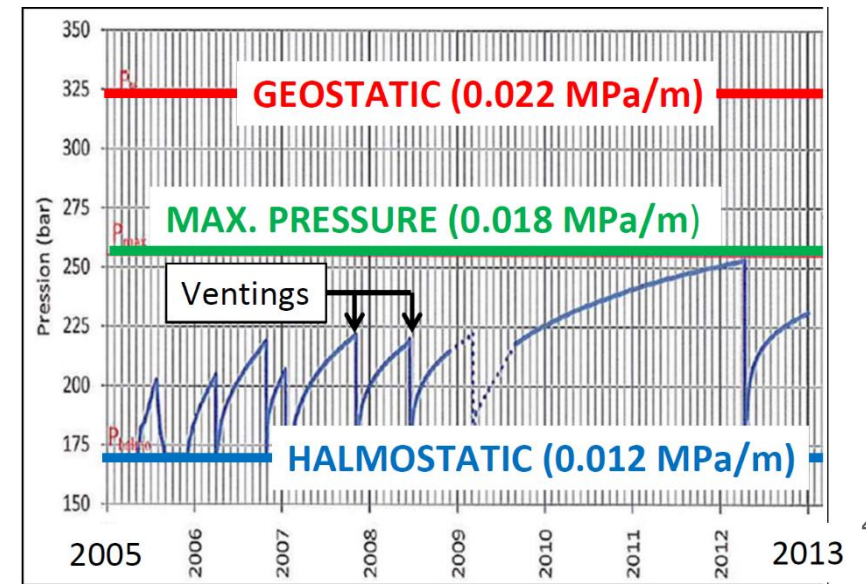
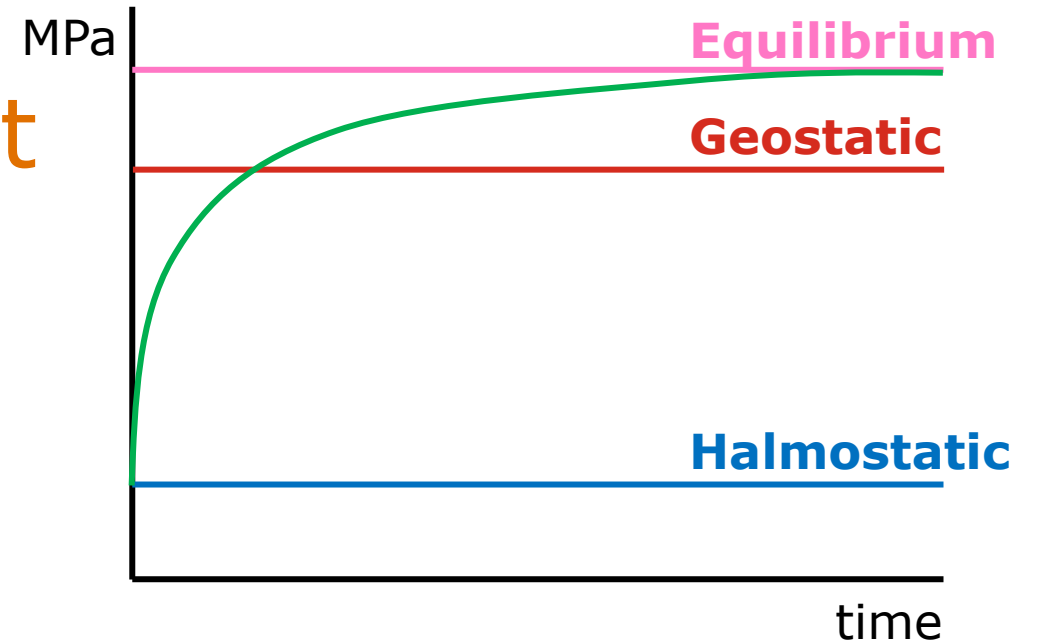
# Shallow cavern abandonment concept



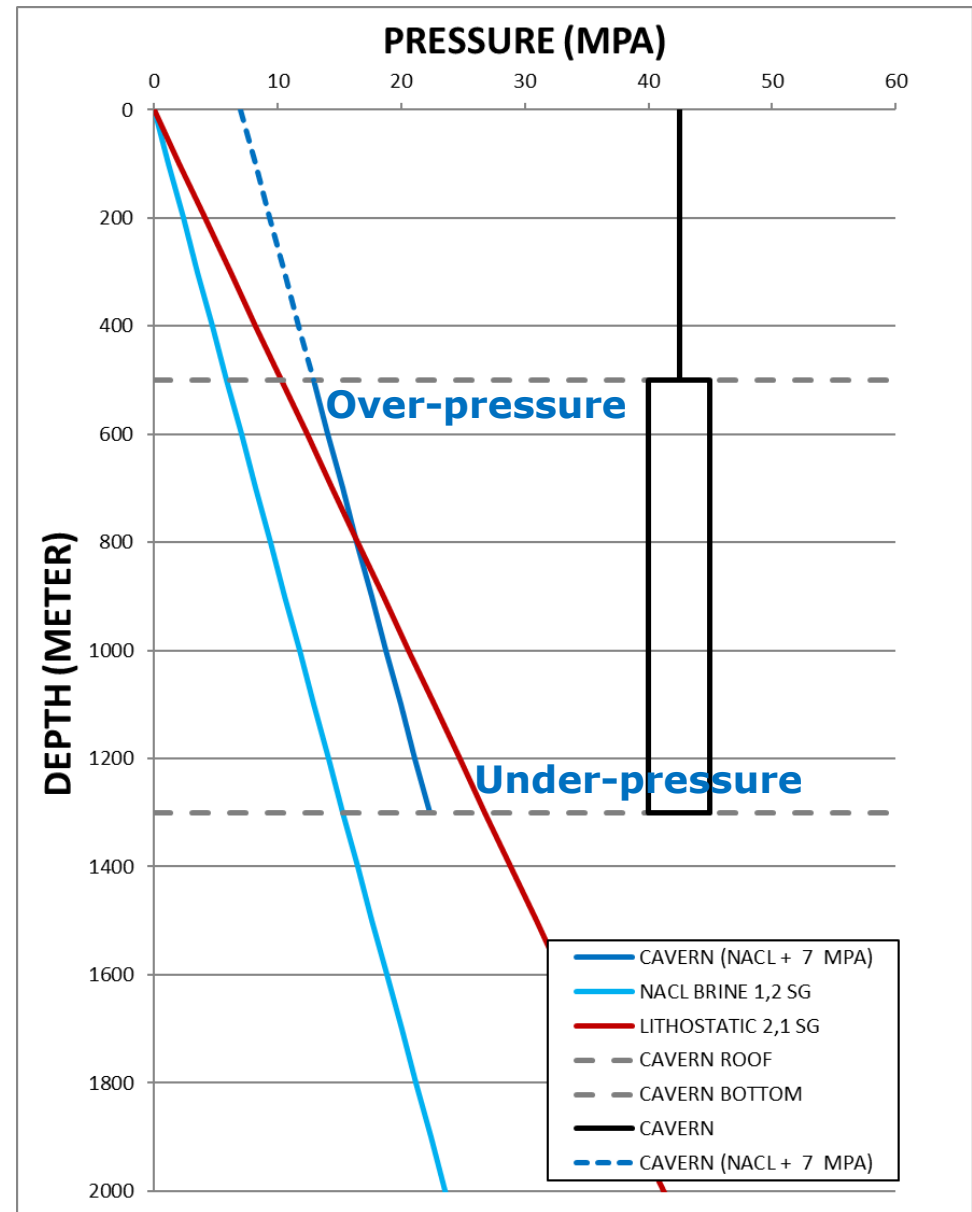
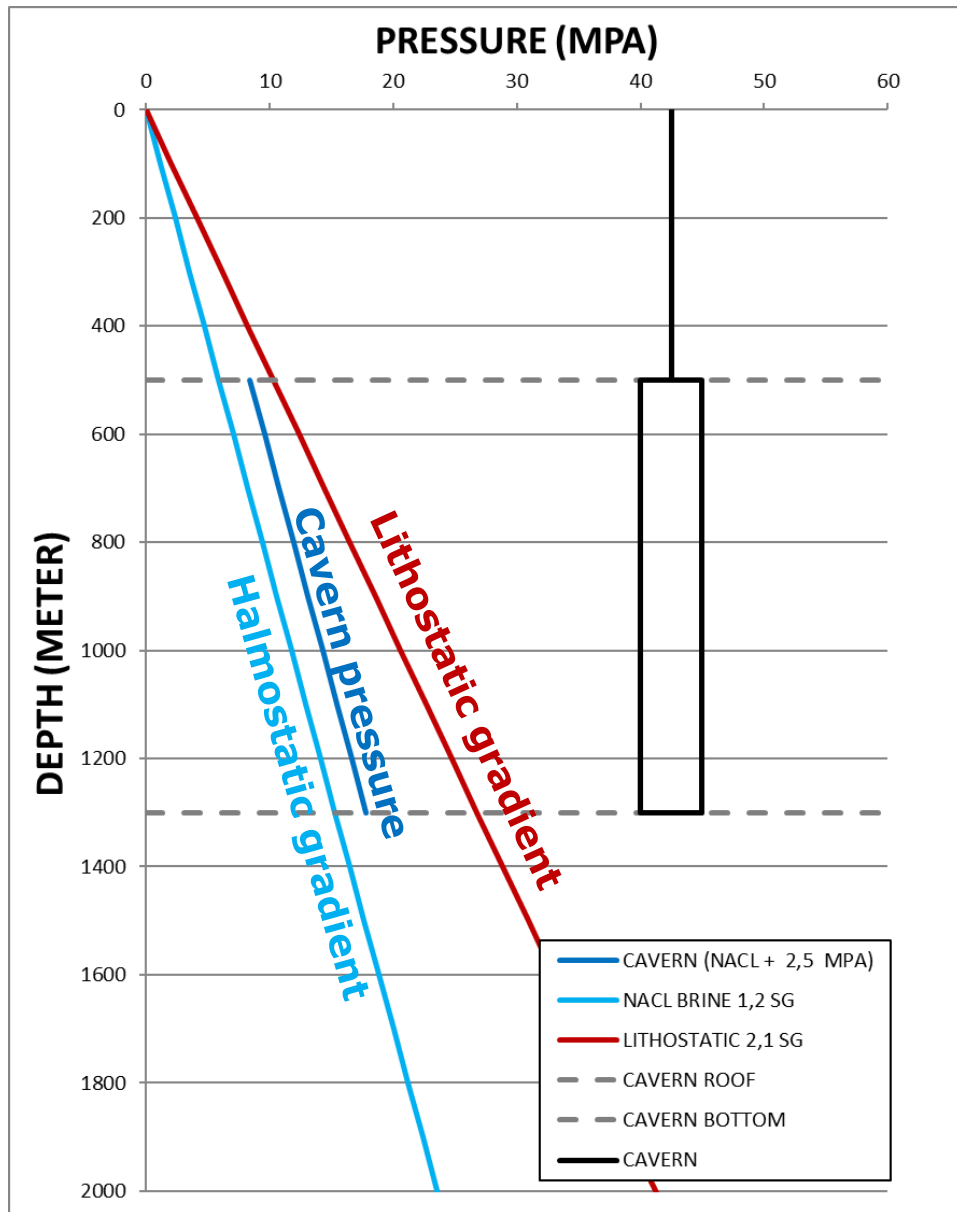


# Deep cavern abandonment

- > More complex than shallow:
  - Higher temperatures cause higher creep and pressure build-up rates
  - Larger temperature gap to equilibrate
  - Tests more difficult, due to potential safety issues
- > Complexity *high* caverns:
  - Large potential for over-pressure at cavern roof due to density difference
  - Socalled “Wallner’s margin”



# High caverns – Wallner's margin







# Cavern-scale - Summary

1. In shallow caverns a safe equilibrium pressure may be reached.
2. In deep caverns the pressure increase may be too rapid to accomodate by permeation.
3. In high caverns there is a large potential for overpressure.
4. SodM: The minimum principal stress may be lower than expected.



# KEM-17 Dome-scale

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. KEM-17 implications
6. Final thoughts



# Dome-scale

- › Literature: What is known about the stress state in salt formations?
- › Rheology: How to close the gap between micro-scale and macro-scale?
- › What initial stress magnitudes can we expect?



2019

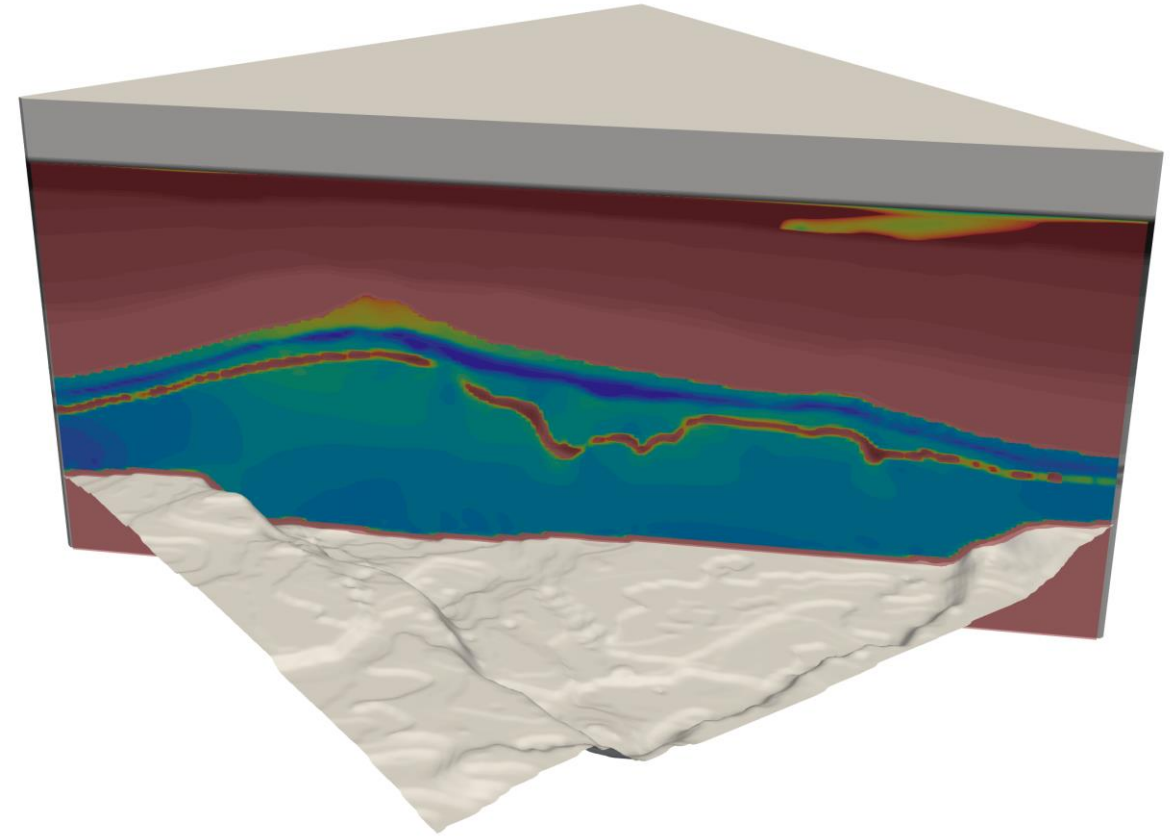
## Over-pressured caverns and leakage mechanisms Part 3: Dome-scale analysis

smartTectonics GmbH  
DR. TOBIAS BAUMANN  
PROF. DR. BORIS KAUS  
DR. ANTON POPOV



# Dome-scale

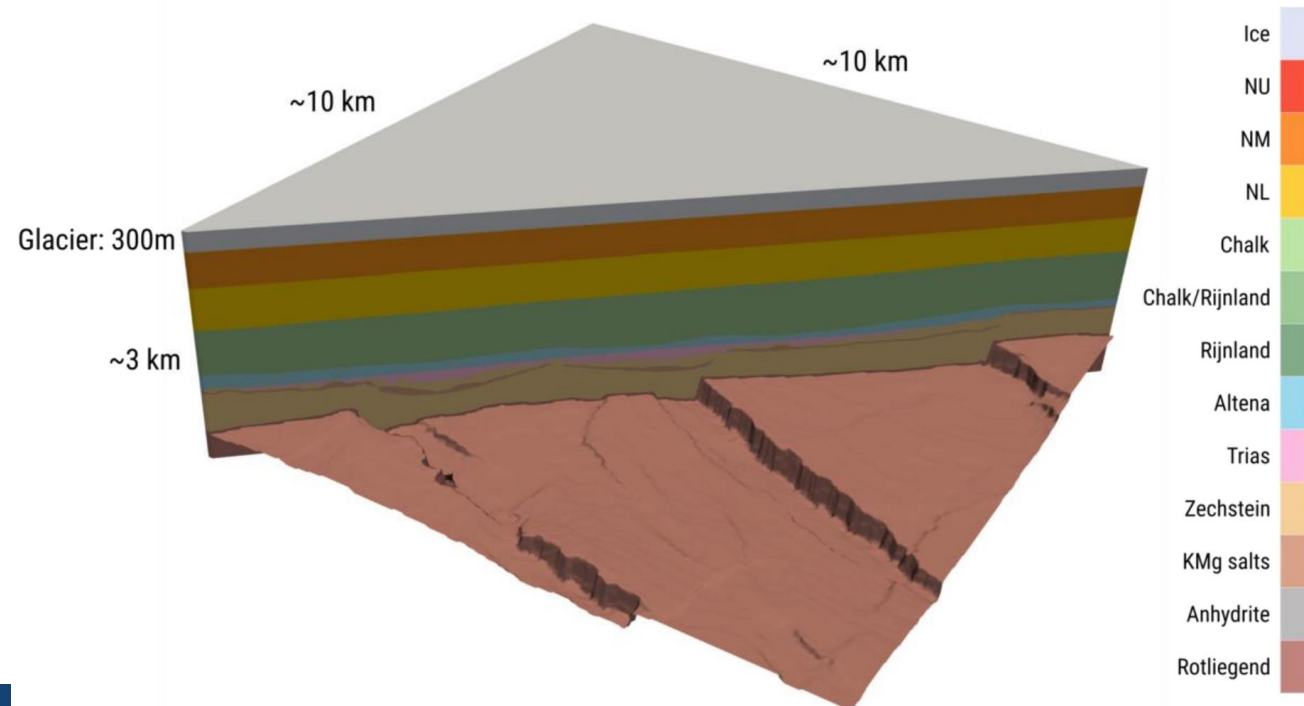
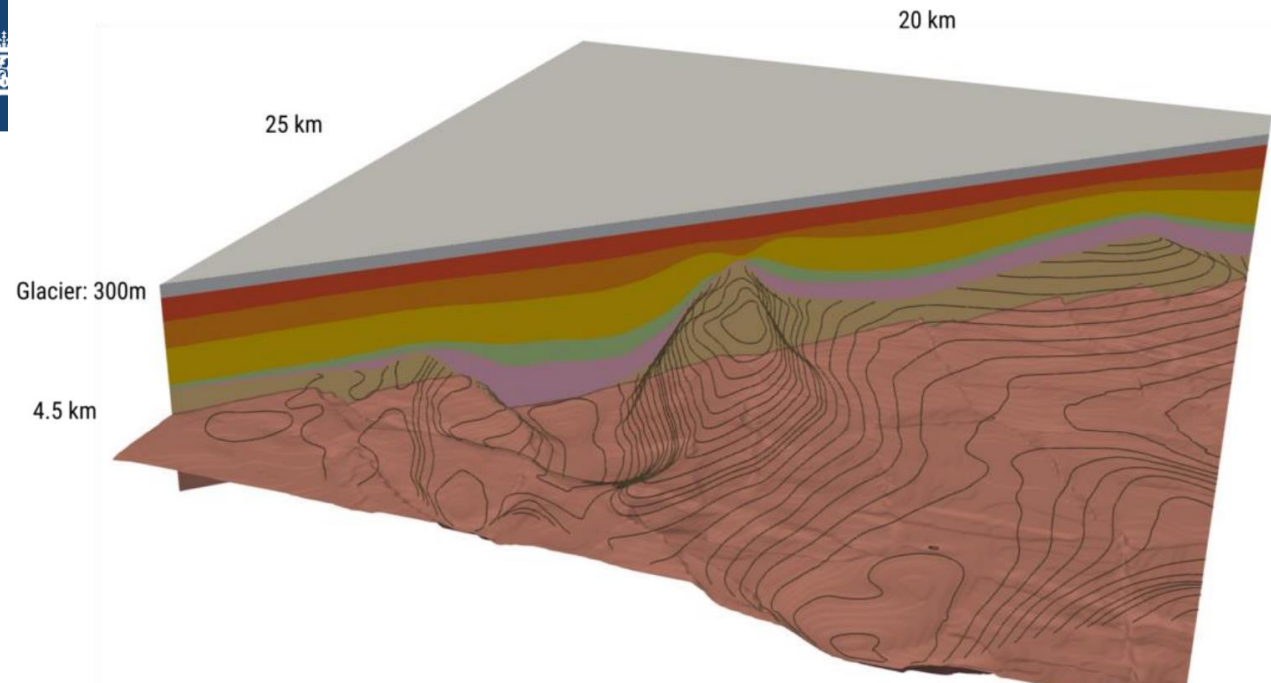
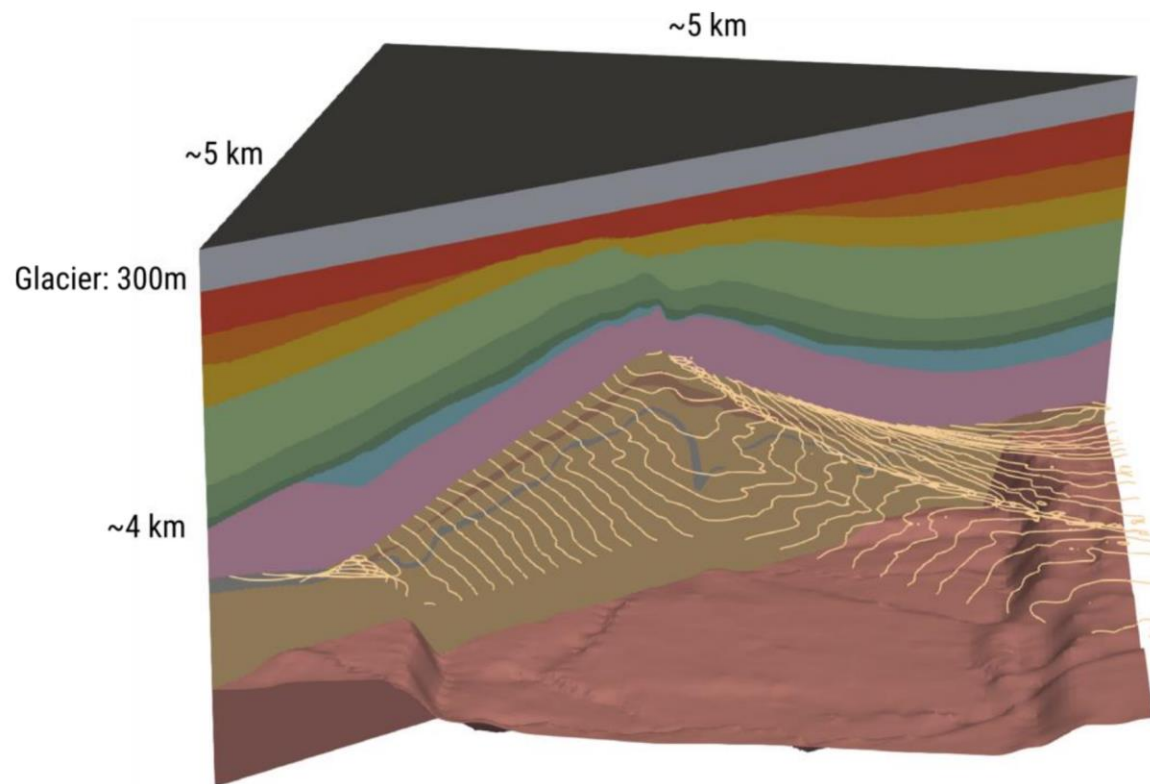
- > Often the initial state of stress in a salt body is isotropic. How realistic is this?
- > Numerical simulations were performed of relevant pillow and dome structures.
- > Variations in salt rheology, glacial loading and anhydrite layers were simulated.
- > Challenge: Realistically upscaling PS-DC creep behavior from lab to dome-scale.





# Dome-scale

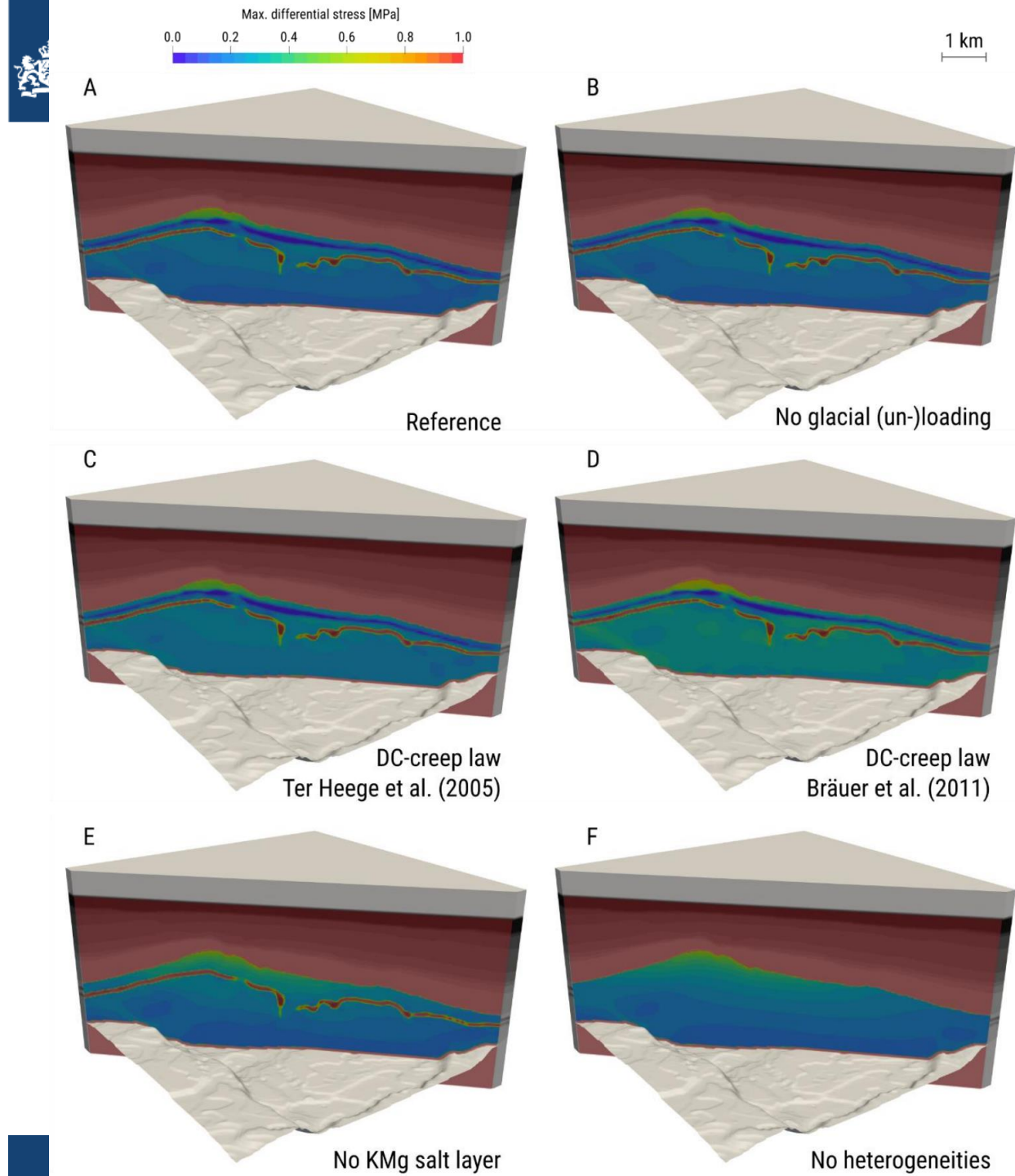
- Simulation were done on salt pillow, flat-bedded salt and salt wall.





# Dome-scale

- Simulations are run for:
  - Base case
  - No glacial (un-)loading
  - Different dislocation creep laws
  - No KMg-salt layers
  - No heterogeneities





# Dome-scale – Summary

## Conclusions

1. Flat-lying salt layers have the only small differential stresses.
2. Differential stresses are larger near:
  1. Top of salt structure
  2. Close to lateral edge of salt body
  3. Dense anhydrite stringers or weak KMg-salts.

## Recommendations

1. Models can be calibrated with sonar and microstructural observations
2. Consider a range of creep rheologies to map bandwidth of uncertainty.
3. Simulate models including salt structure, overburden and cavern construction, operation and abandonment.



# KEM-17 implications

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. **KEM-17 implications**
6. Final thoughts



## KEM-17 - Two conclusions

1. With the current knowledge it can not be predicted with certainty if a deep cavern will leak via slow permeation, a localized leakage path or hydraulic fracture.
2. Knowledge of micro-, cavern- and salt dome-scale is not integrated enough. Processes on all three levels influence the leakage mechanism.



# What options do we have?

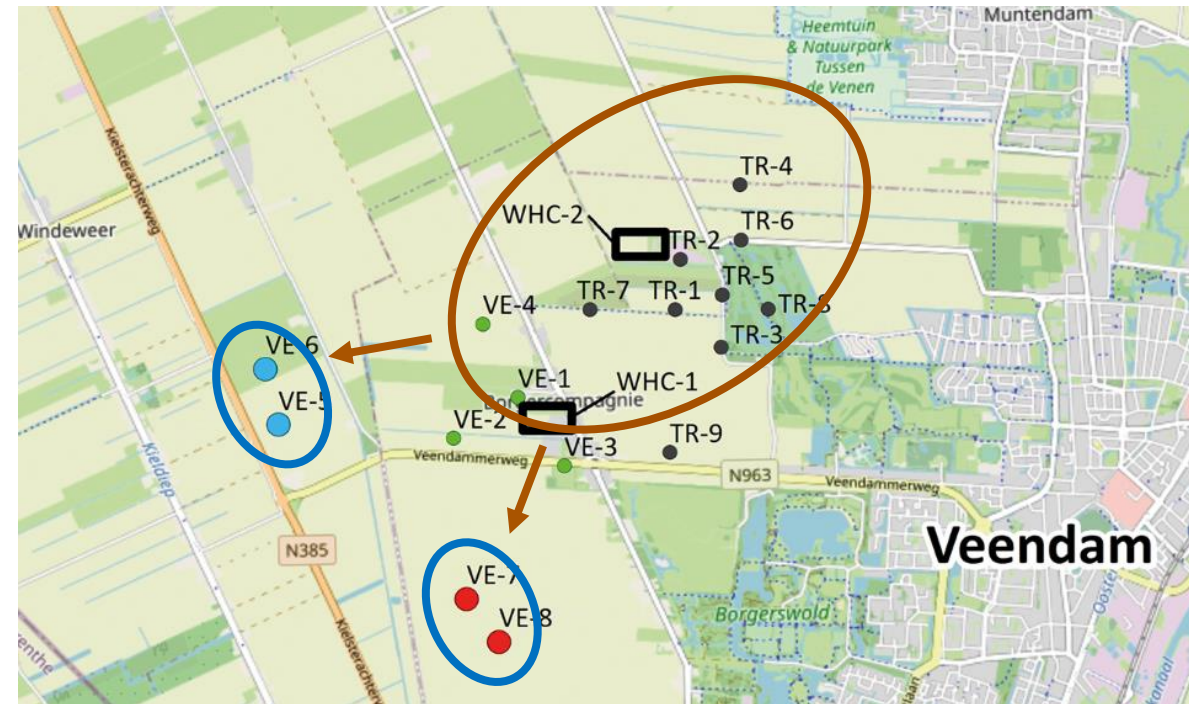
Scenario	Advantage	Disadvantage
High pressure shut-in	If safe, least amount of impact/work	Chance of hydraulic fracture and rapid and more subsidence.
Safe, high brine pressure	Safe option	Very long period of pressure management required.
Drain as much brine as possible	Minimum risk for the future	Maximum subsidence
Fill caverns	Minimum risk for the future	Large operation required. Impact at surface.





# Nedmag - Implications

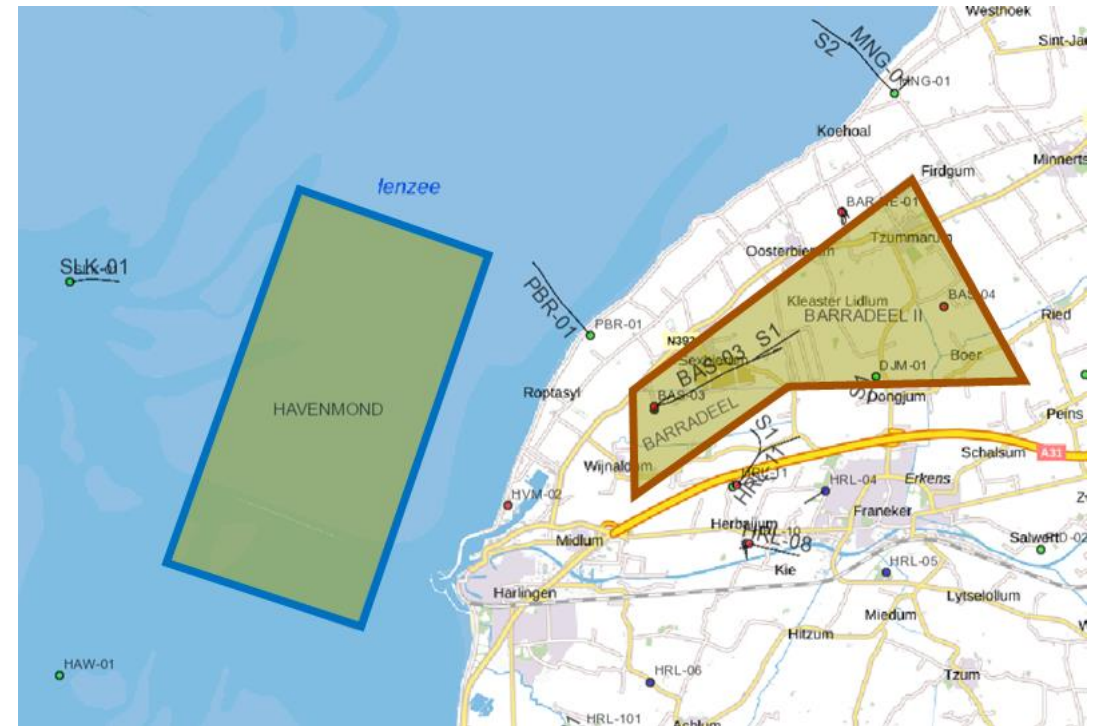
- New mining plan for 2022
  1. Only small cavern pairs
  2. Thick salt roof above caverns
  3. No increase in pressure only decrease
  4. Bleed off all brine after production
  5. More environment-friendly blanket





# Frisia - Implications

- > Worst case: Hydraulic fracturing in multiple big caverns
- > Onshore Barradeel
  - On land the total subsidence is what matters.
  - Subsidence has to be compensated by measures 'peilbeheer' of the Waterschap.
- > Offshore: Havenmond
  - Production is moving offshore
  - In the Waddenzee the subsidence rate is most relevant.
  - Can the rate of sedimentation keep up with the rate of subsidence?

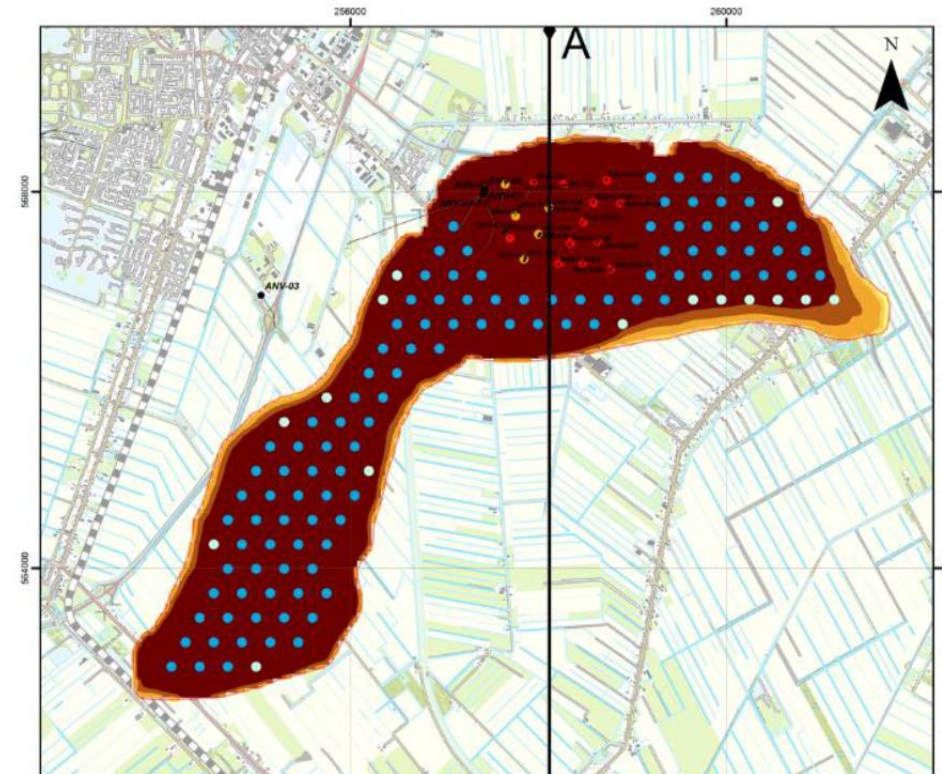






# Storage caverns

- > We may need storage caverns for the energy transition.
- > Question regulator:
  - Are the caverns safe for the full life cycle, including abandonment?
  - What are the risks, uncertainties and control measures?
- > Question ministry EZK:
  - Do the benefits outweigh the consequences?
  - Surface subsidence, impact surface facilities, etc...



Naam	Aantal cavernes (50% theoretisch)	Effectieve energie opslagcap. perslucht (PJ)
GRONINGEN	230	1,49
Zuidwending	52	0,34
Winschoten	22	0,14
Pieterburen	39	0,25

## 'Mogelijk meer dan 200 opslagplaatsen van waterstof in zoutkoepels in Drenthe en Groningen. Gevaar voor bodemdaling'

PREMIUM

Voor de opslag van grote hoeveelheden waterstof zijn in de toekomst 50 tot mogelijk meer dan 200 cavernes in zoutkoepels in Groningen en Drenthe nodig. Bodemdaling ligt bij die opslag op de loer.



# Final thoughts

1. State Supervision of Mines
2. Salt mining in NL
3. Why KEM-17?
4. KEM-17 results
5. KEM-17 implications
6. Final thoughts



# Three last thoughts about caverns

*Safe  
abandonment is  
the future of salt  
caverns*

#full-life-cycle  
#energy-transition

*Be honest about  
uncertainty and  
deal with it*

#all-realistic-scenarios  
#salt-heterogeneity  
#leakage-mechanisms  
#anisotropic-stress

*Think about  
caverns as a  
cavern system*

#cavern-interaction  
#jungle-in-the-underground





# KEM-17 reports

- > Reports can be found a KEM-website and SodM.nl > Search > KEM-17
- 1. Micro-scale report
- 2. Cavern-scale report
- 3. Dome-scale report
- 4. Conclusions and recommendations
- 5. Practical measures
- 6. Dutch summary



Home > Documenten >

Zoeken



## KEM-17 Onderzoek naar de langetermijnsrisico's van het afsluiten van zoutcavernes

Wat gebeurt er met de pekel nadat een zoutcaverne afgesloten wordt? Dat was de centrale vraag in het onderzoek dat het Staatstoezicht op de Mijnen (SodM) heeft laten uitvoeren via het Kennisprogramma Effecten Mijnbouw (KEM). SodM heeft dit systematisch en wetenschappelijk laten uitzoeken door een team van vooraanstaande wetenschappers, omdat er momenteel internationaal nog geen consensus is. De resultaten van het onderzoek helpen om de langere termijn risico's van zoutwinning beter te begrijpen.

### Download 'Nederlandse samenvatting KEM 17 Onderzoek naar de langetermijnsrisico's van het afsluiten van zoutcavernes' 1/6

PDF document | 2 pagina's | 85 kB  
Rapport | 11-02-2020

### Download 'KEM 17 Conclusions and Recommendations' 2/6

PDF document | 16 pagina's | 416 kB  
Rapport | 11-02-2020

### Download 'KEM-17 Micro-scale' 3/6

PDF document | 76 pagina's | 15,9 MB  
Rapport | 11-02-2020

### Download 'KEM-17 Cavern-scale' 4/6

PDF document | 151 pagina's | 5,6 MB  
Rapport | 11-02-2020

### Download 'KEM-17 Dome-scale' 5/6

PDF document | 109 pagina's | 5,3 MB  
Rapport | 11-02-2020

### Download 'KEM-17 Practical measures' 6/6

PDF document | 7 pagina's | 1,3 MB  
Rapport | 11-02-2020



# Credits: KEM-17 Team

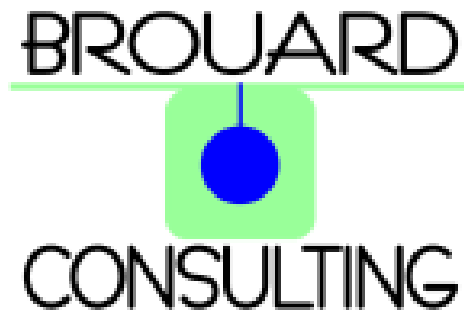
## Micro-scale



Microstructure  
and Pores

Prof. Dr. Janos L. Urai  
Dr. Joyce Schmatz  
Dr. Job Klaver

## Cavern-scale



Dr. Benoit Brouard  
Prof. Dr Pierre Bérest

## Salt dome-scale



Dr. Tobias Baumann  
Prof. Dr. Boris Kaus  
Dr. Anton Popov

## Conclusions and Recommendations